

1/42

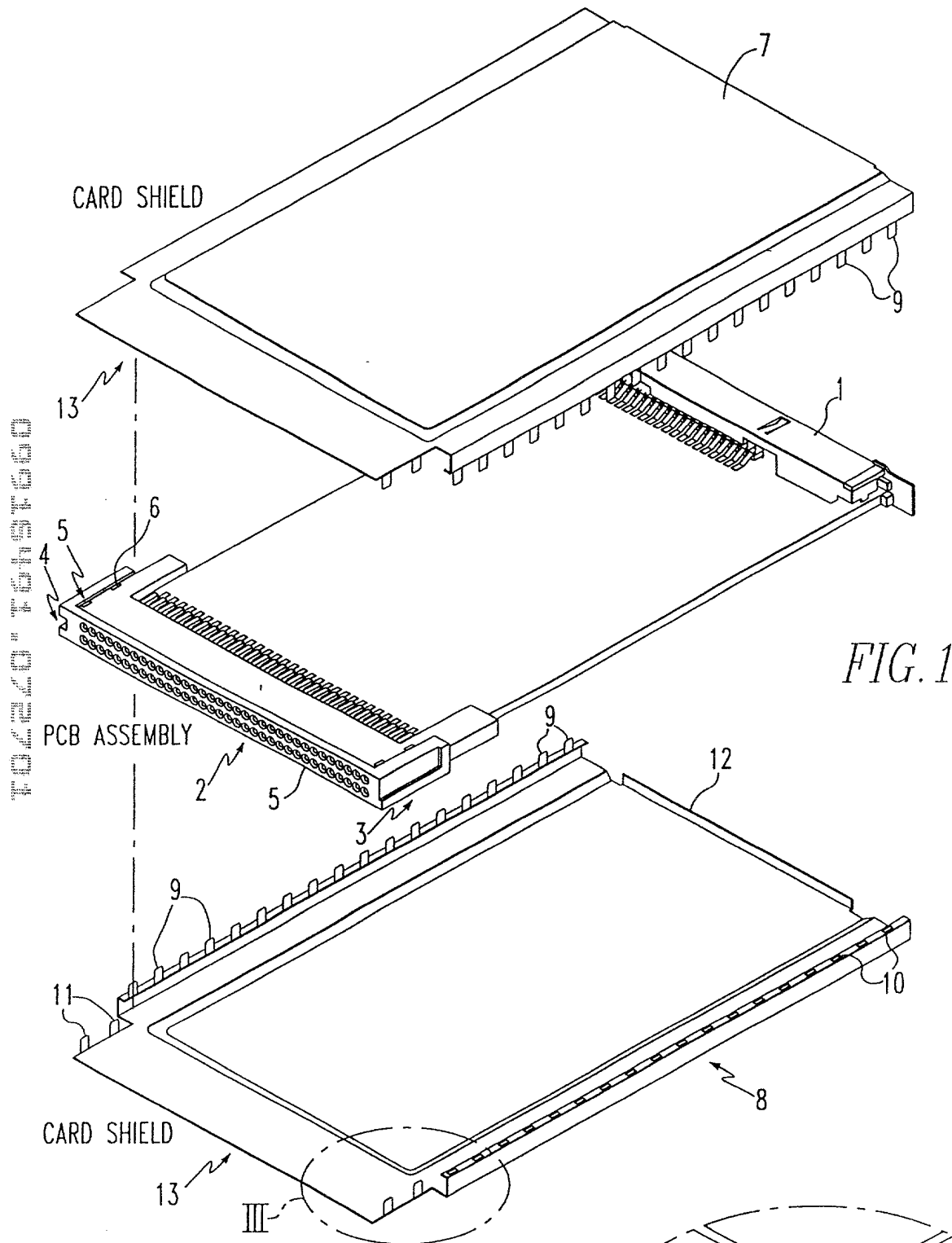
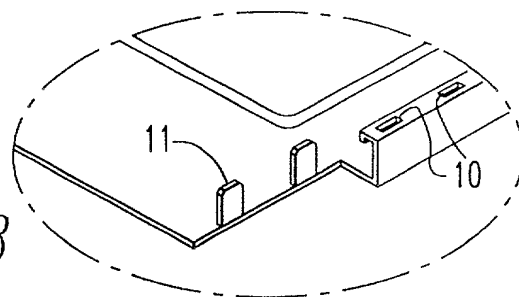


FIG. 3



4450C

2/42

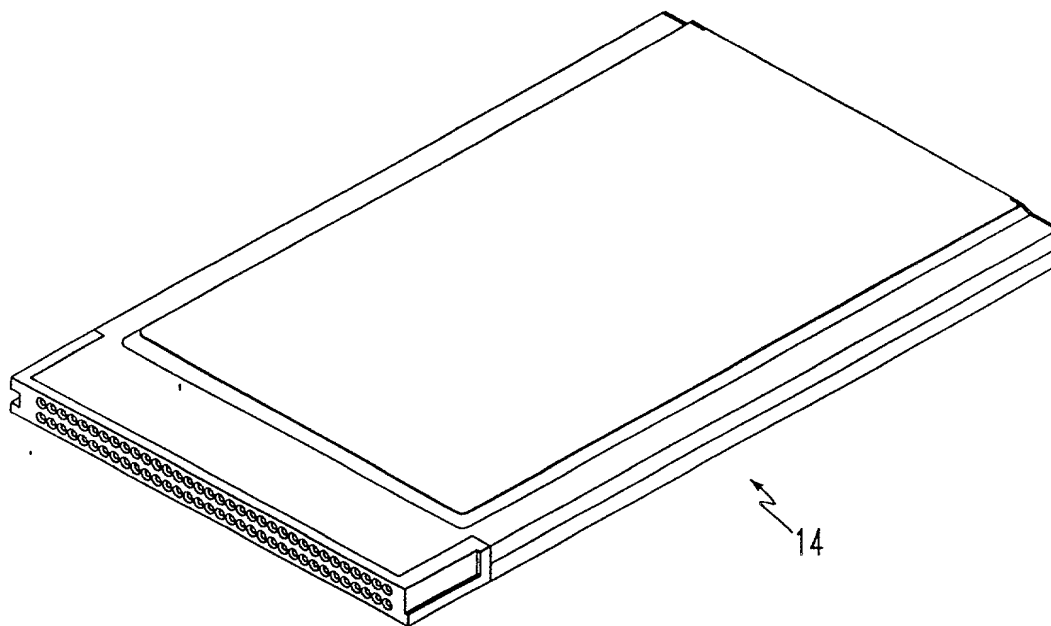


FIG.2

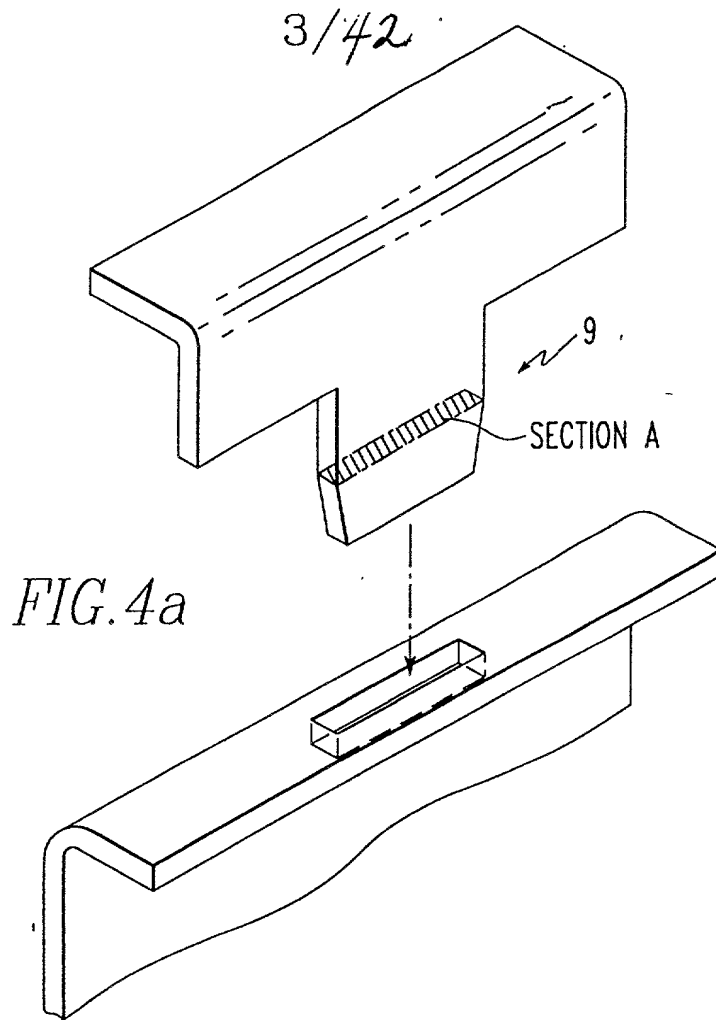


FIG. 4g

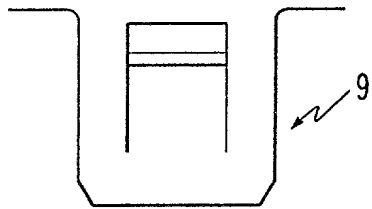


FIG. 4b



FIG. 4h

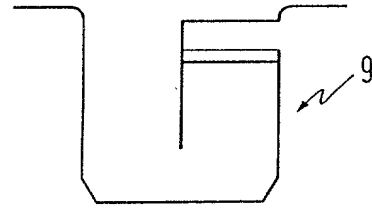


FIG. 4c

SECTION A

PRESS FIT

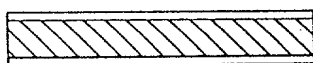


FIG. 4d

TWISTED

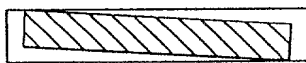


FIG. 4e

CURVED



FIG. 4f

4/42

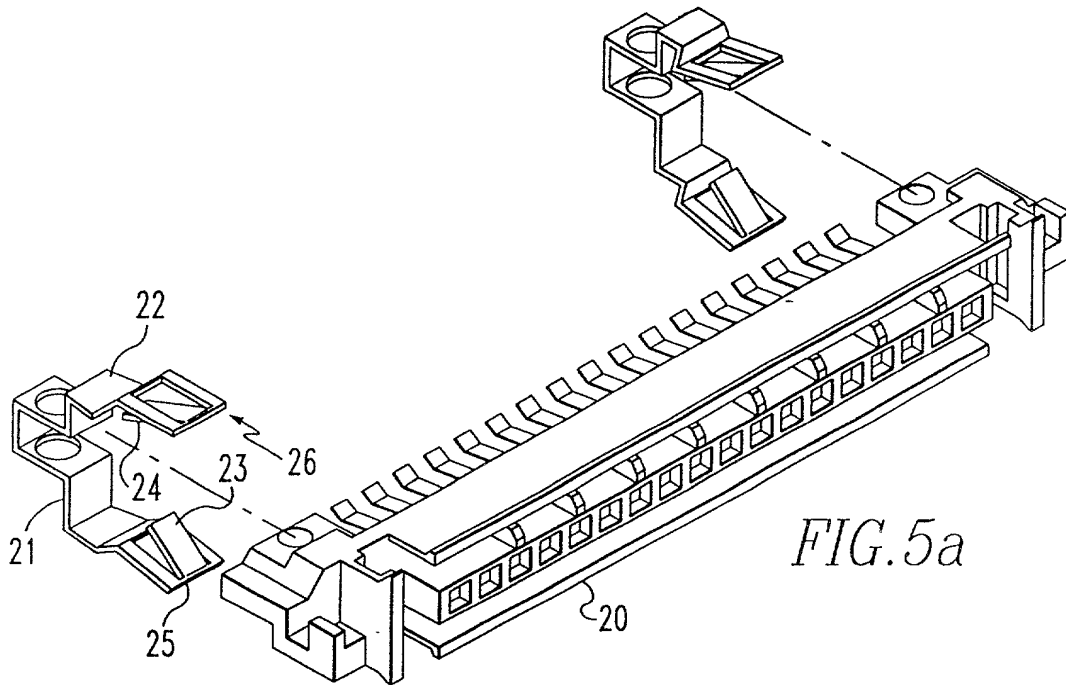


FIG. 5a

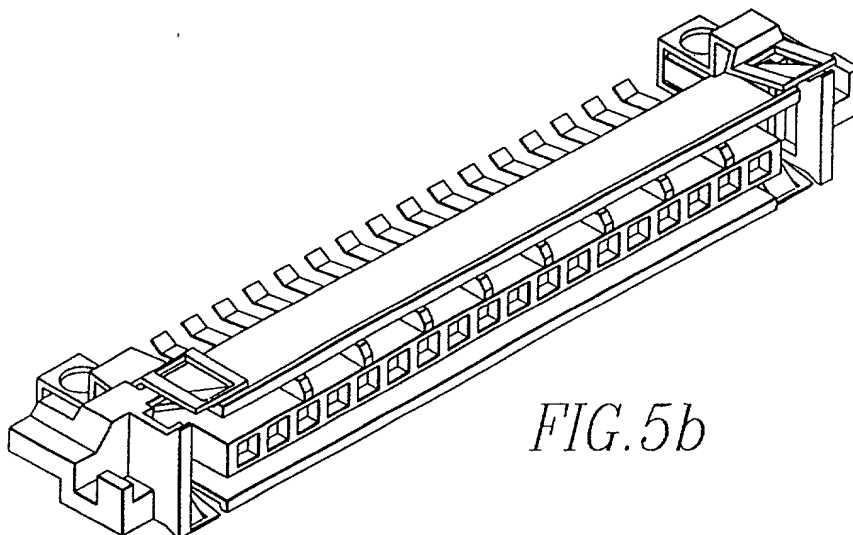


FIG. 5b

4450C 4/42 FIG. 5a

5/42

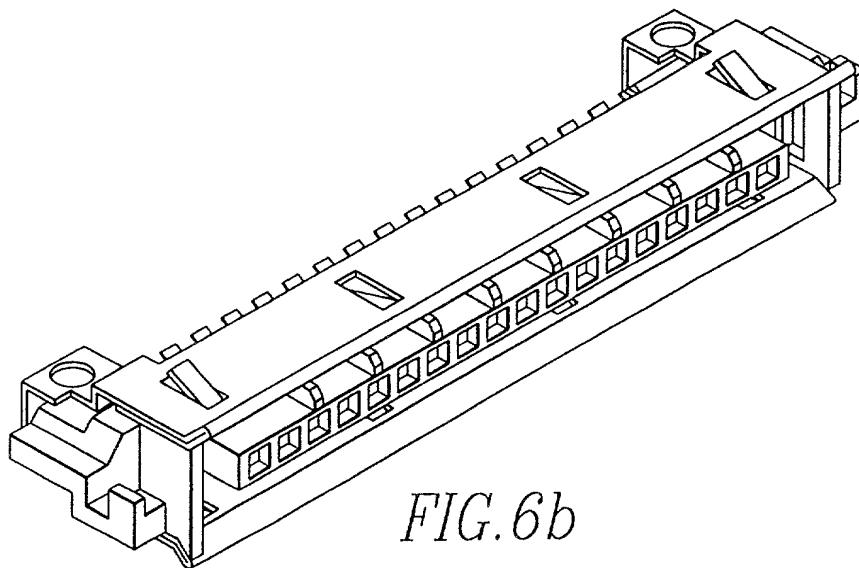
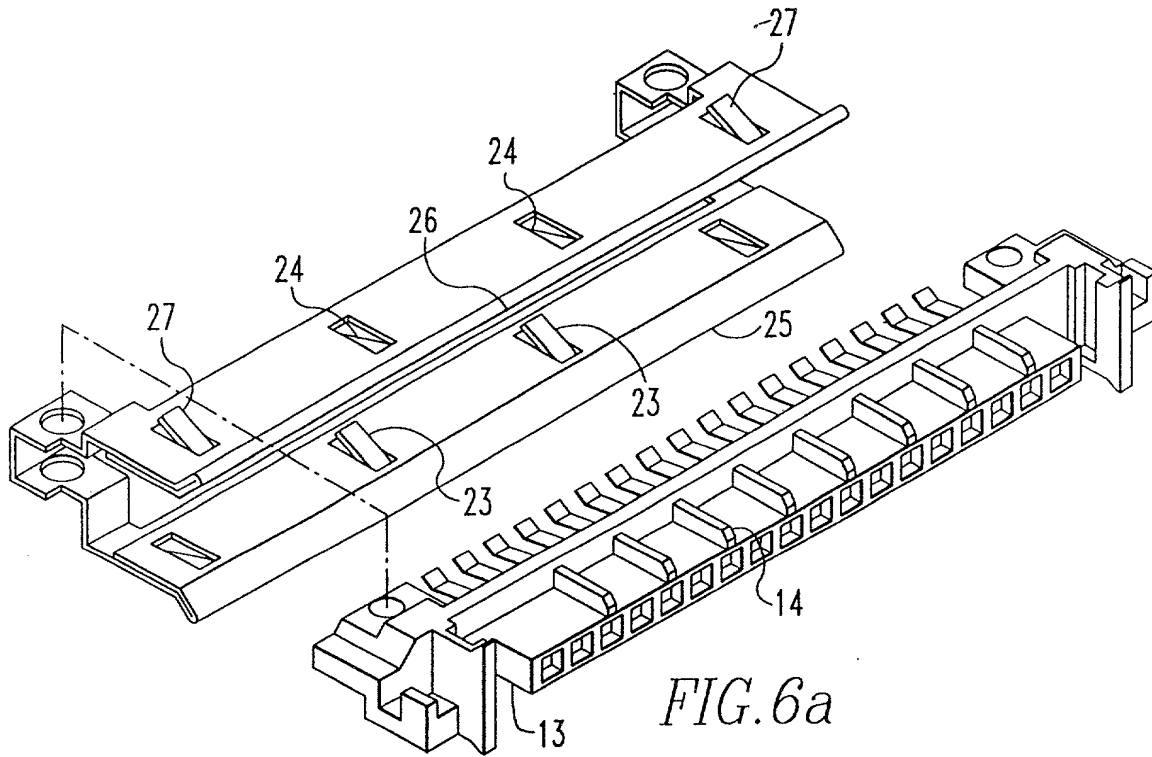


FIG. 6b

6/42

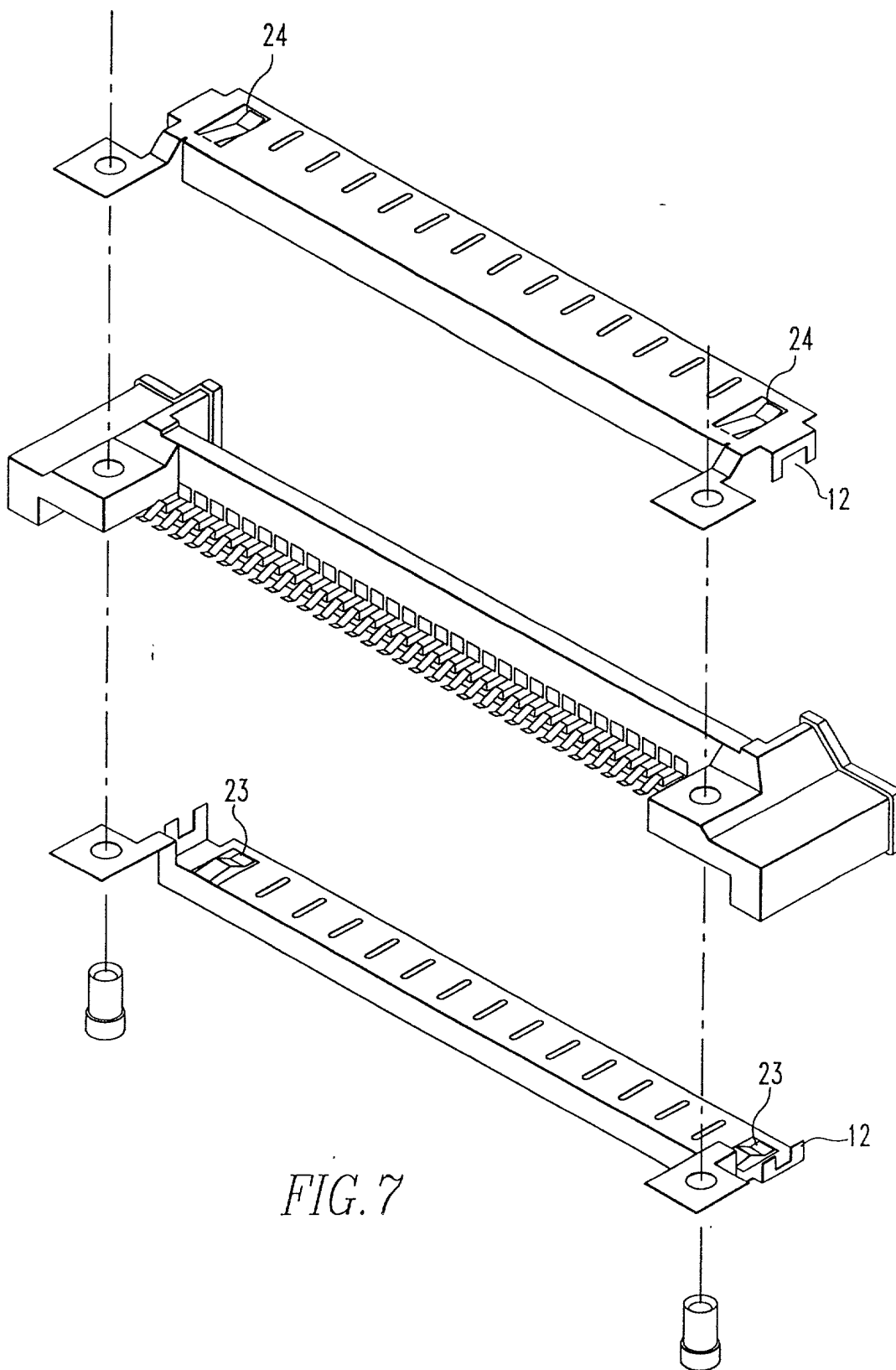
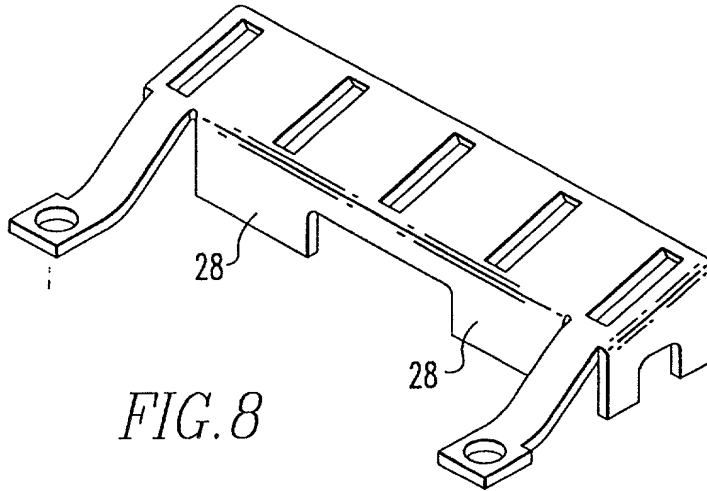


FIG. 7



8/42

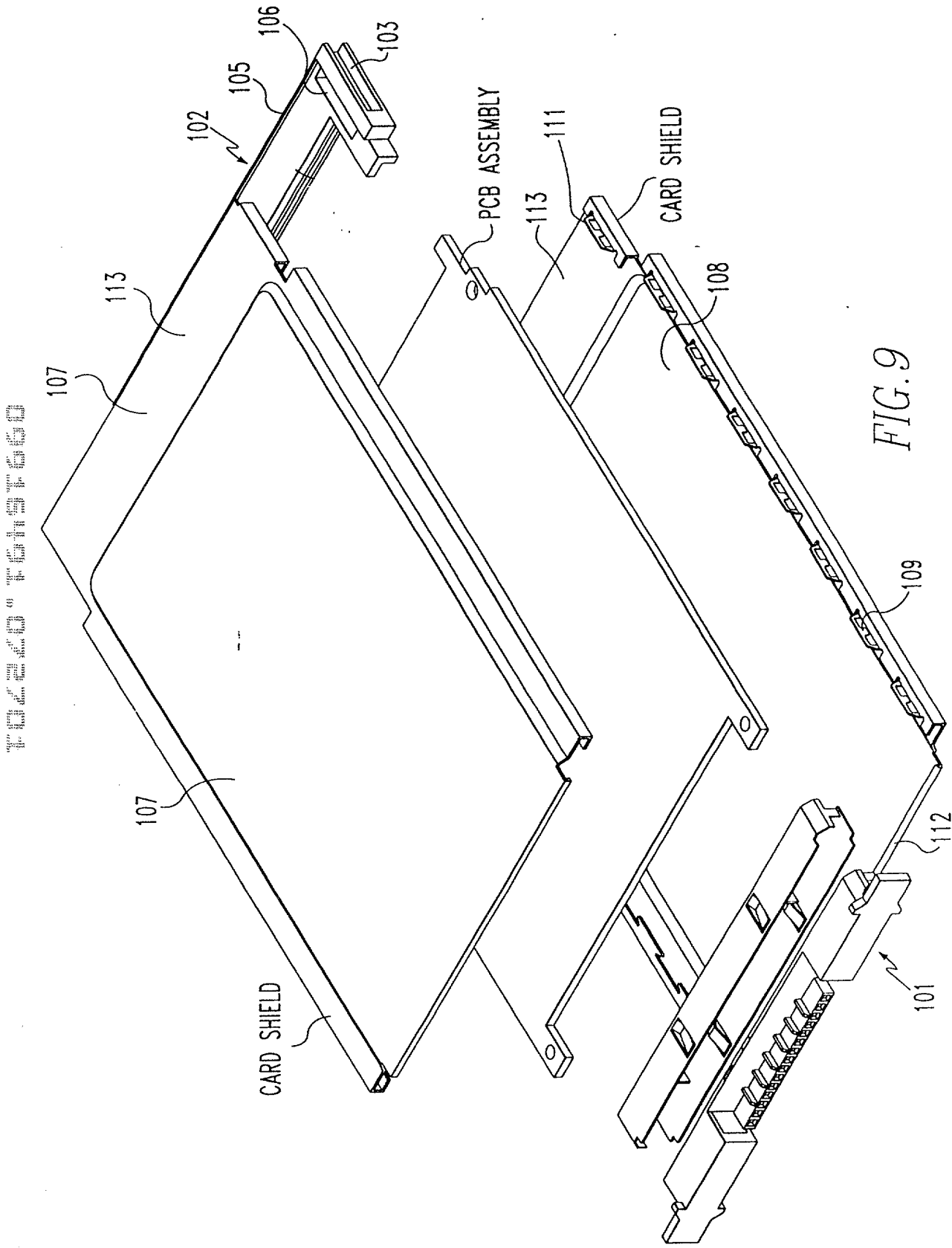


FIG. 9



9/42

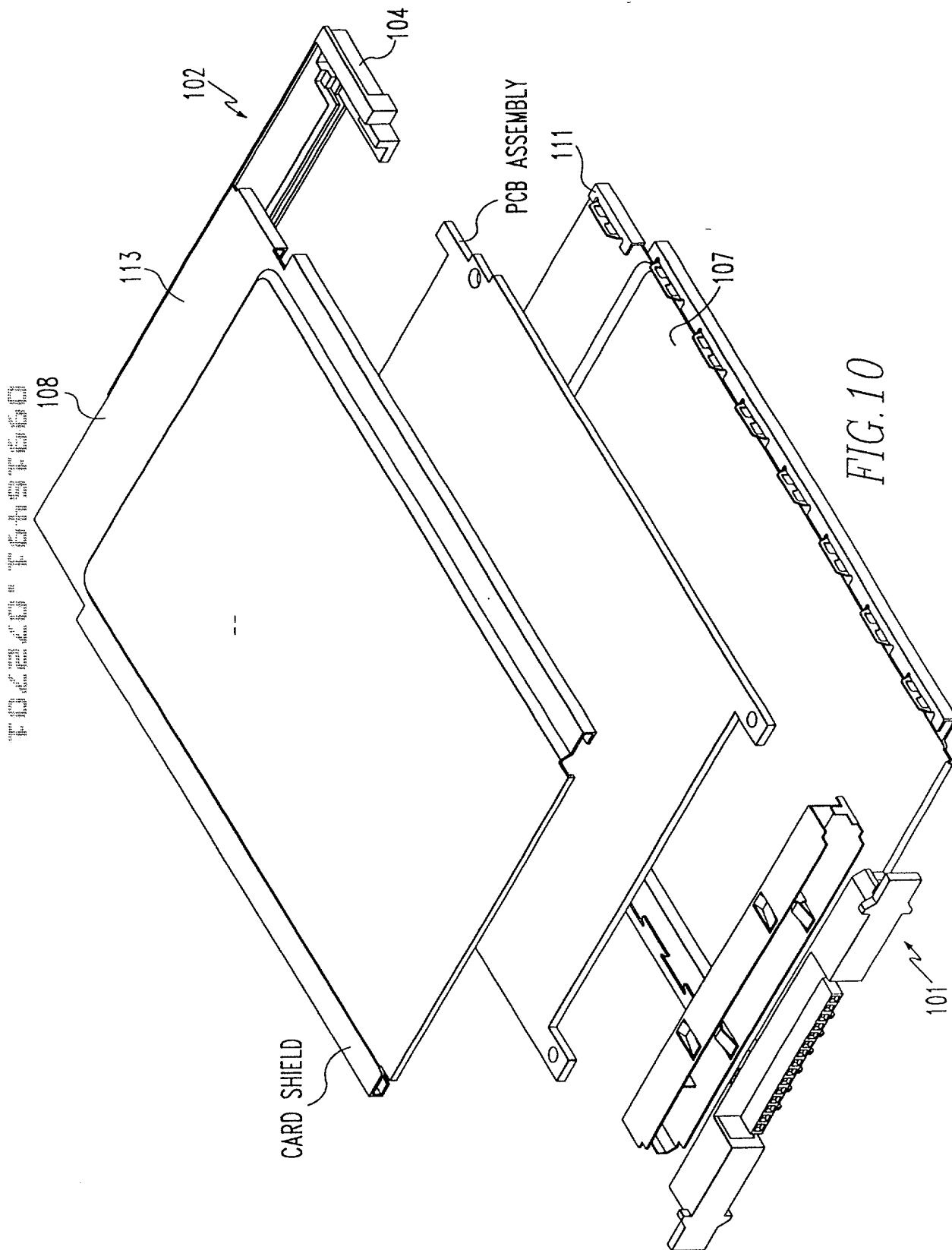


FIG. 10

10/42

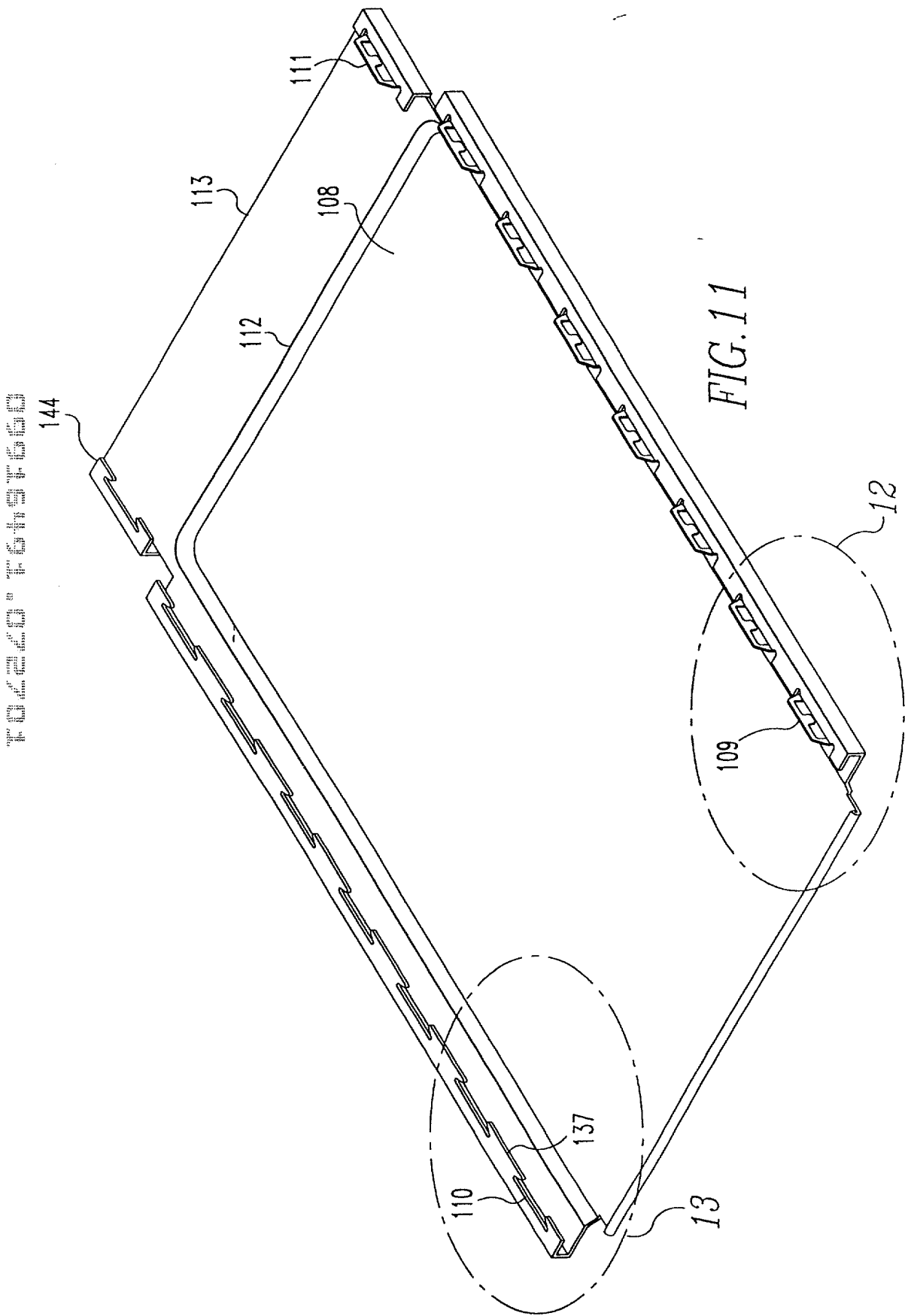


FIG. 11

11/42

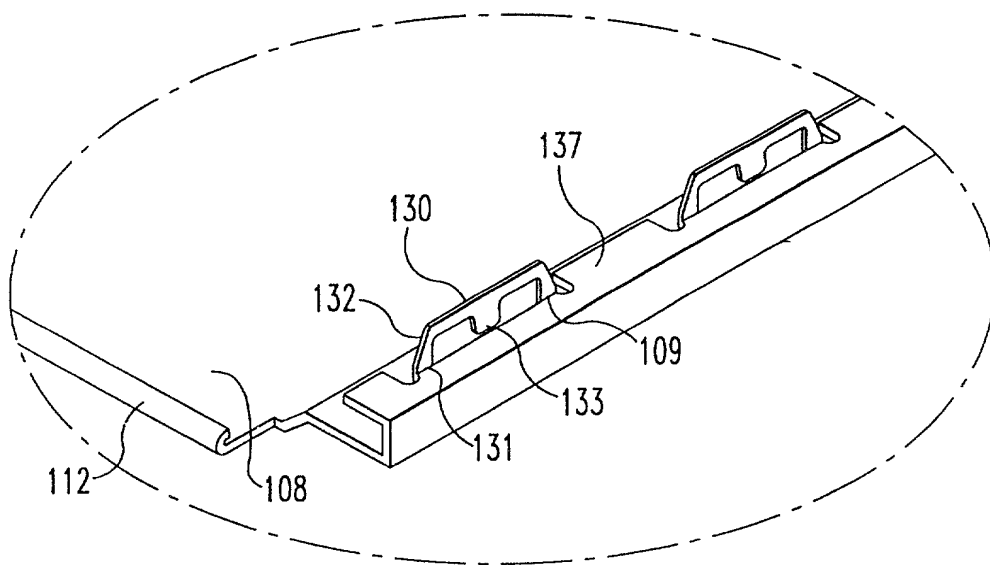


FIG. 12

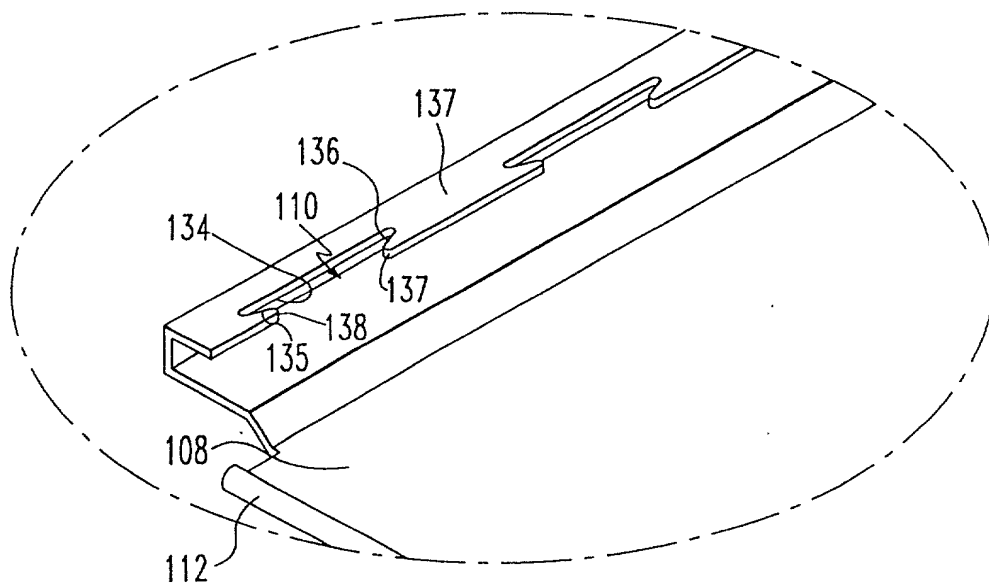
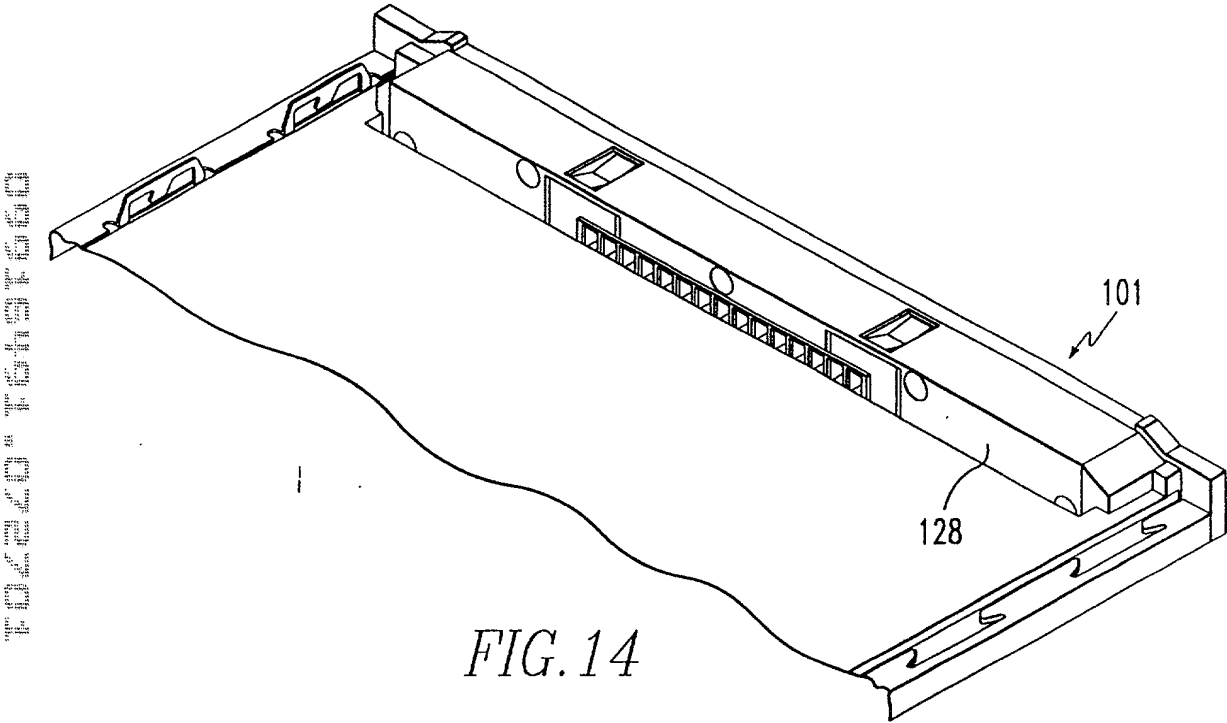
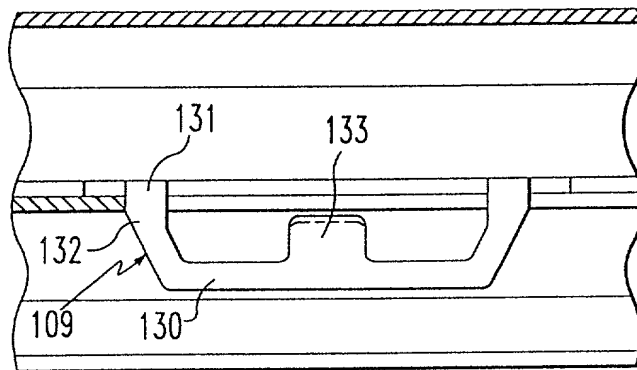
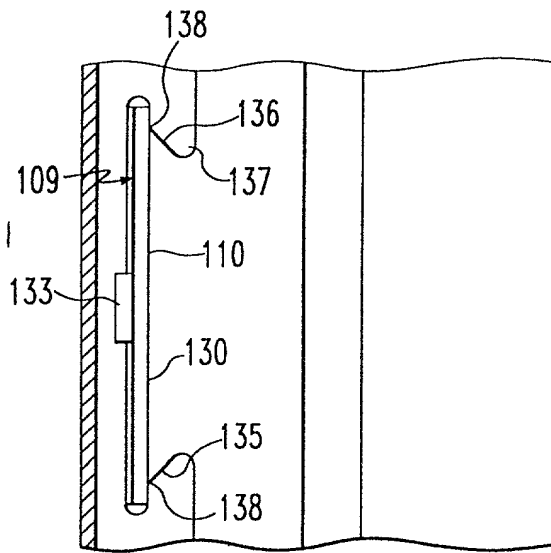
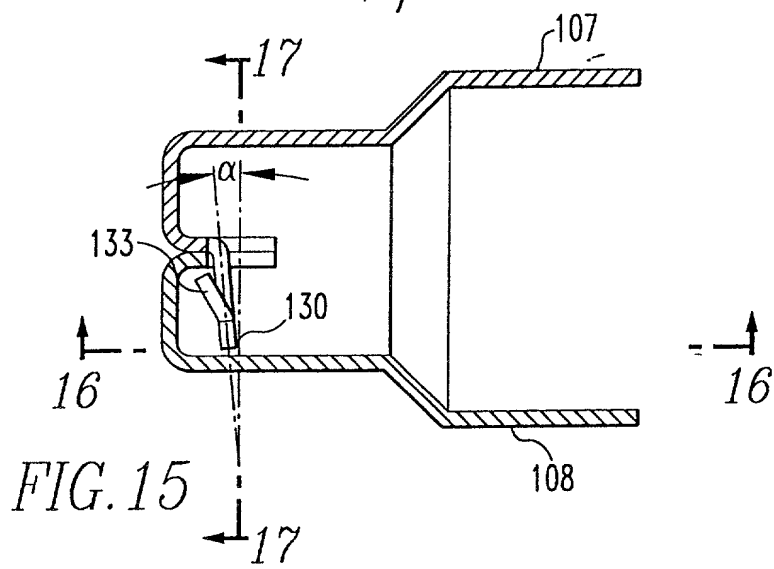


FIG. 13

12/42



13/42



14/42

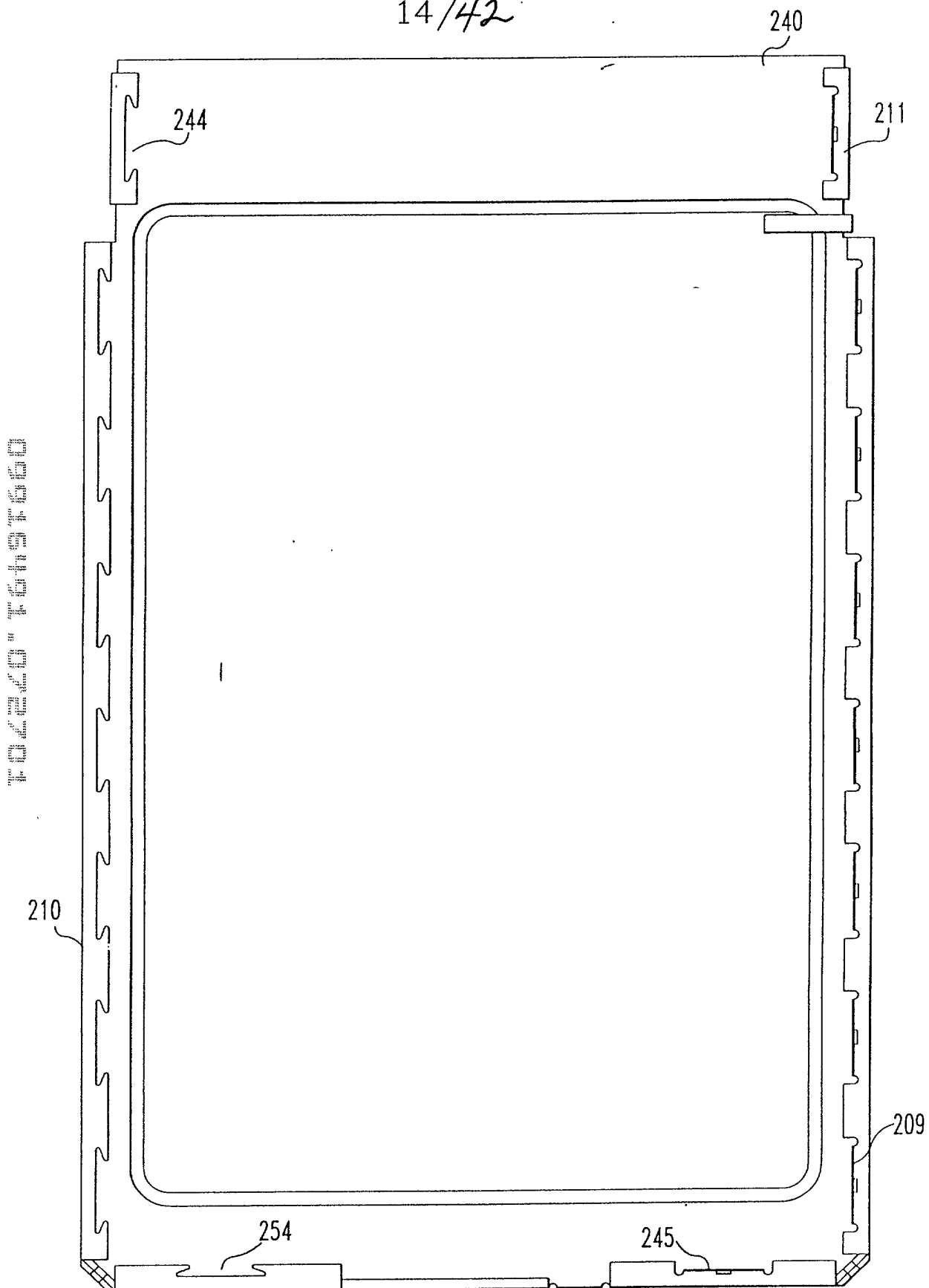


FIG. 18

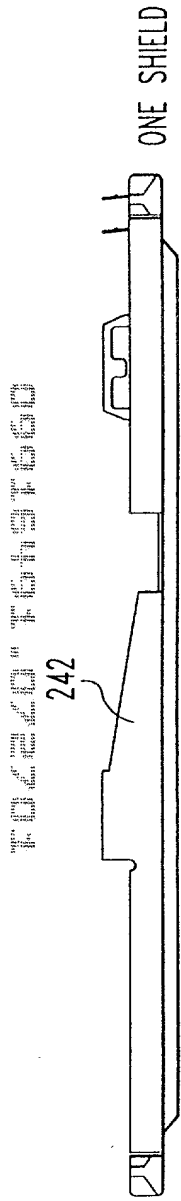


FIG. 20

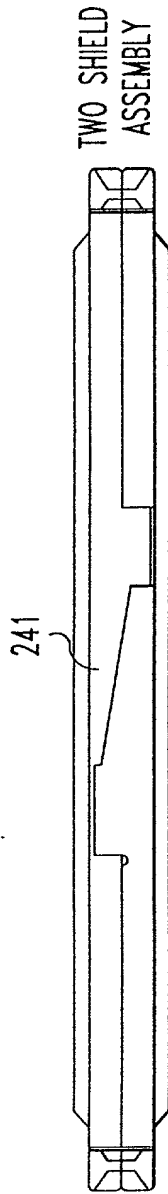


FIG. 21

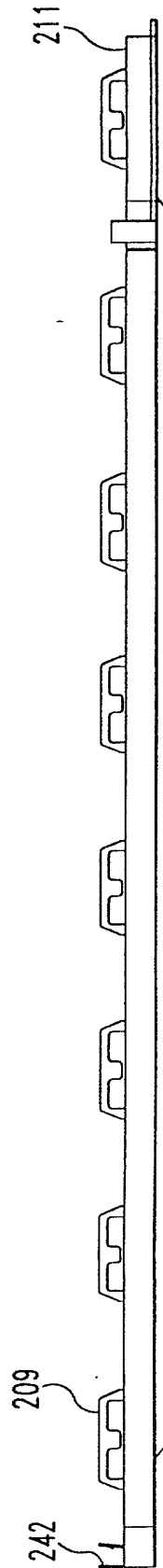


FIG. 19

16/42

4450C 16/42

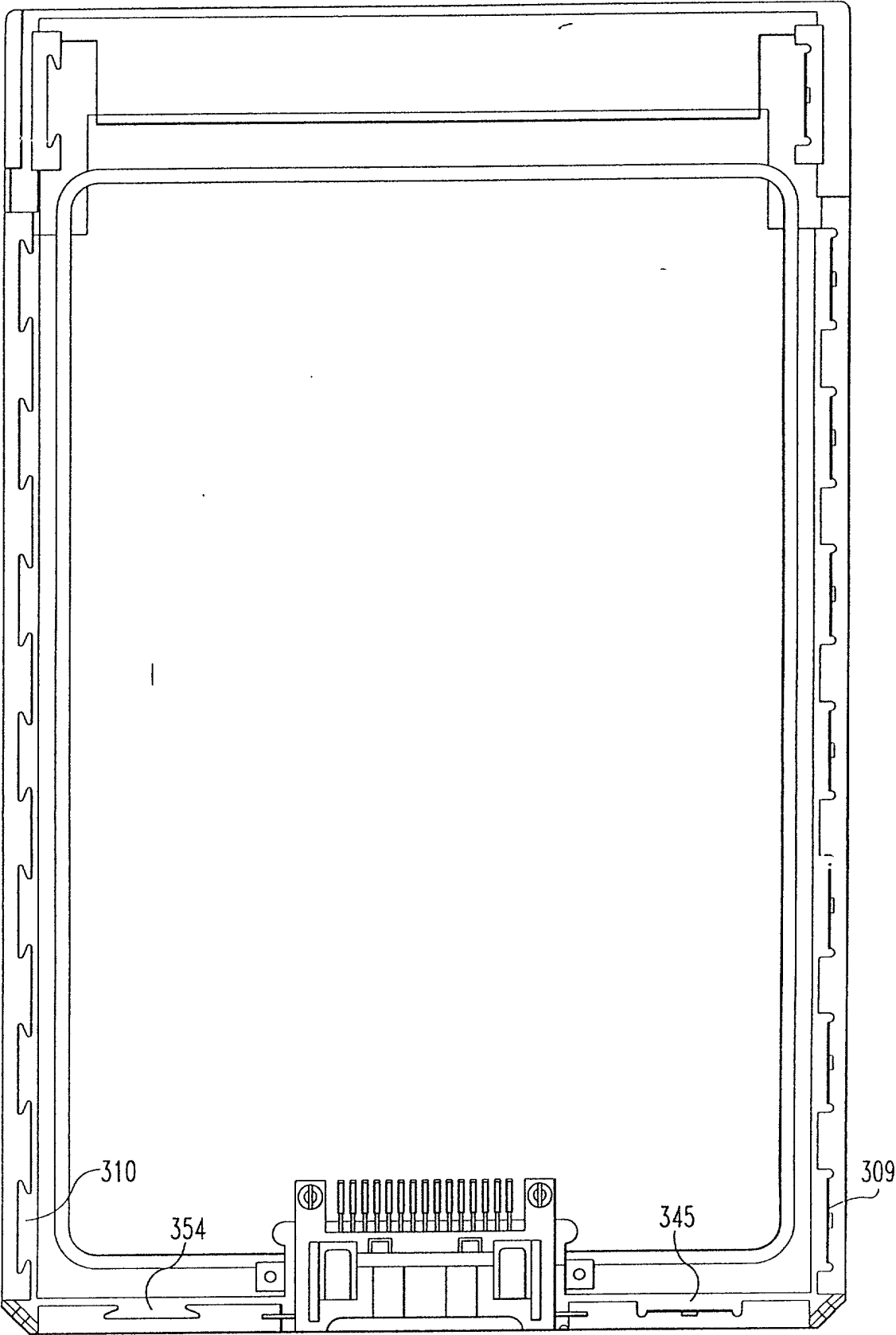


FIG.22



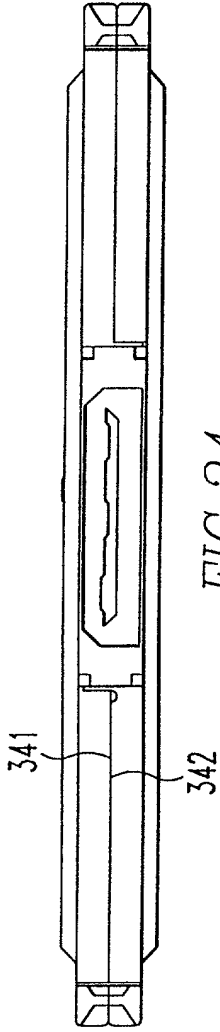


FIG. 24

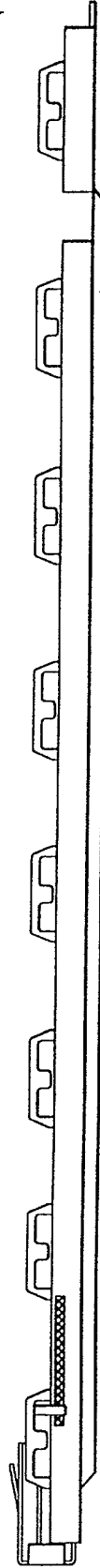


FIG. 23

18/42

FIG. 25

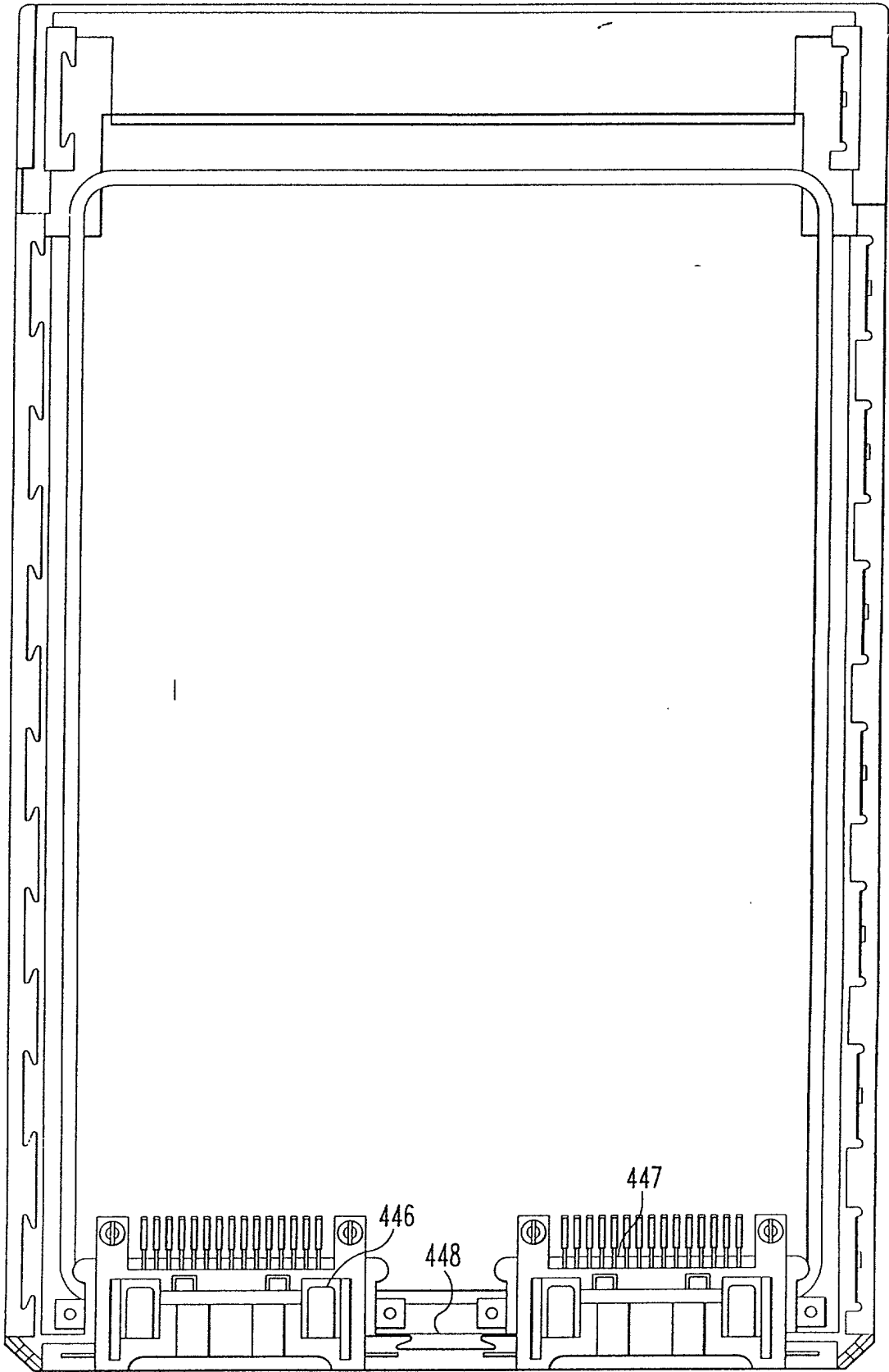


FIG.25

"00000" 000000

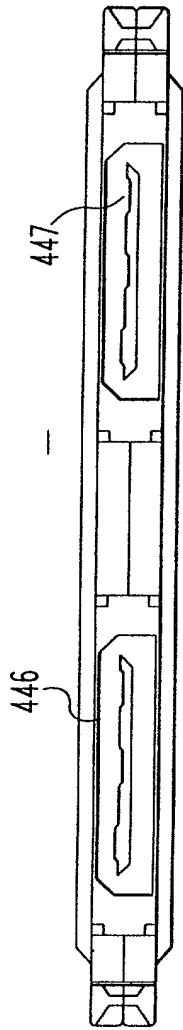


FIG. 26

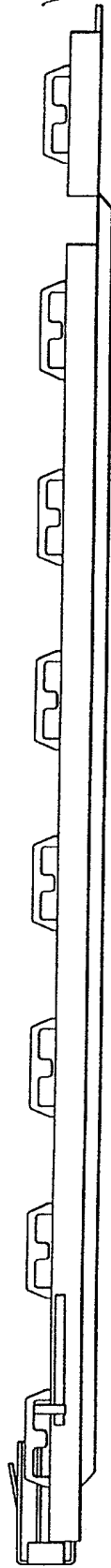


FIG. 27

20/42

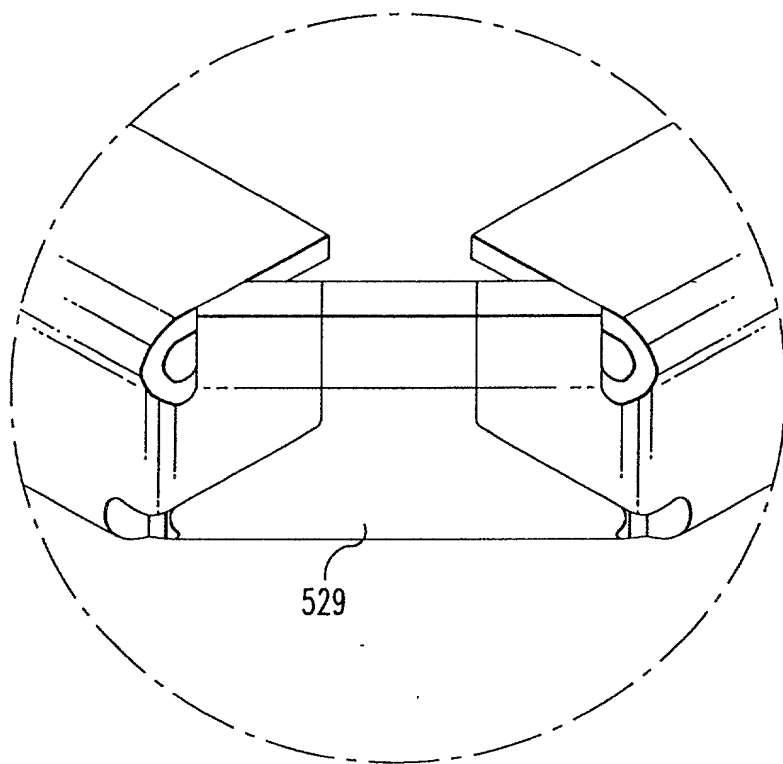


FIG. 29

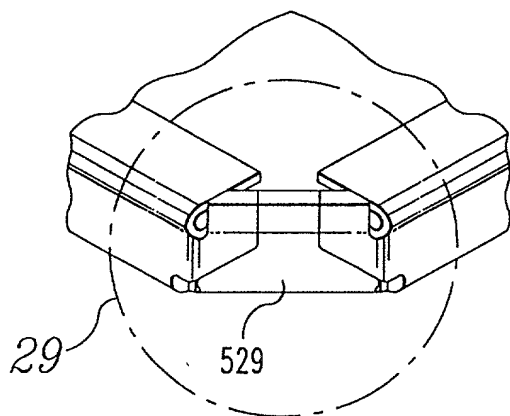
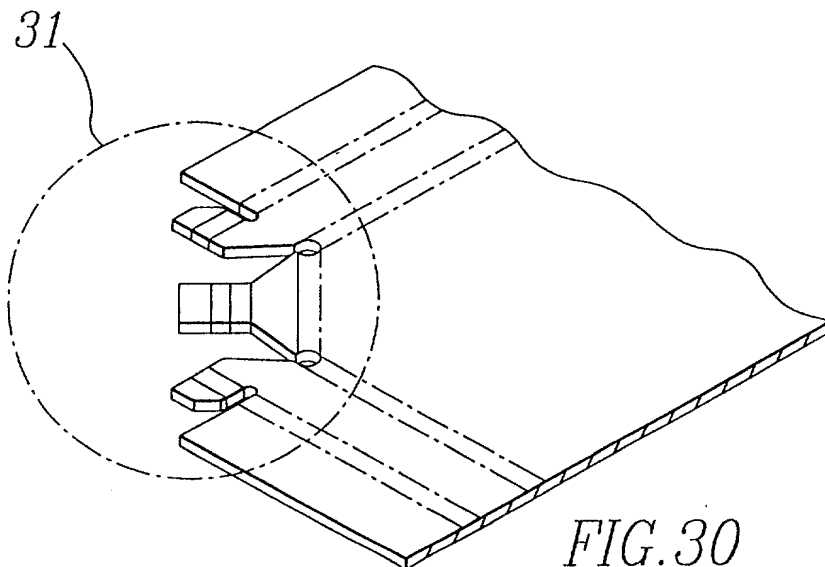
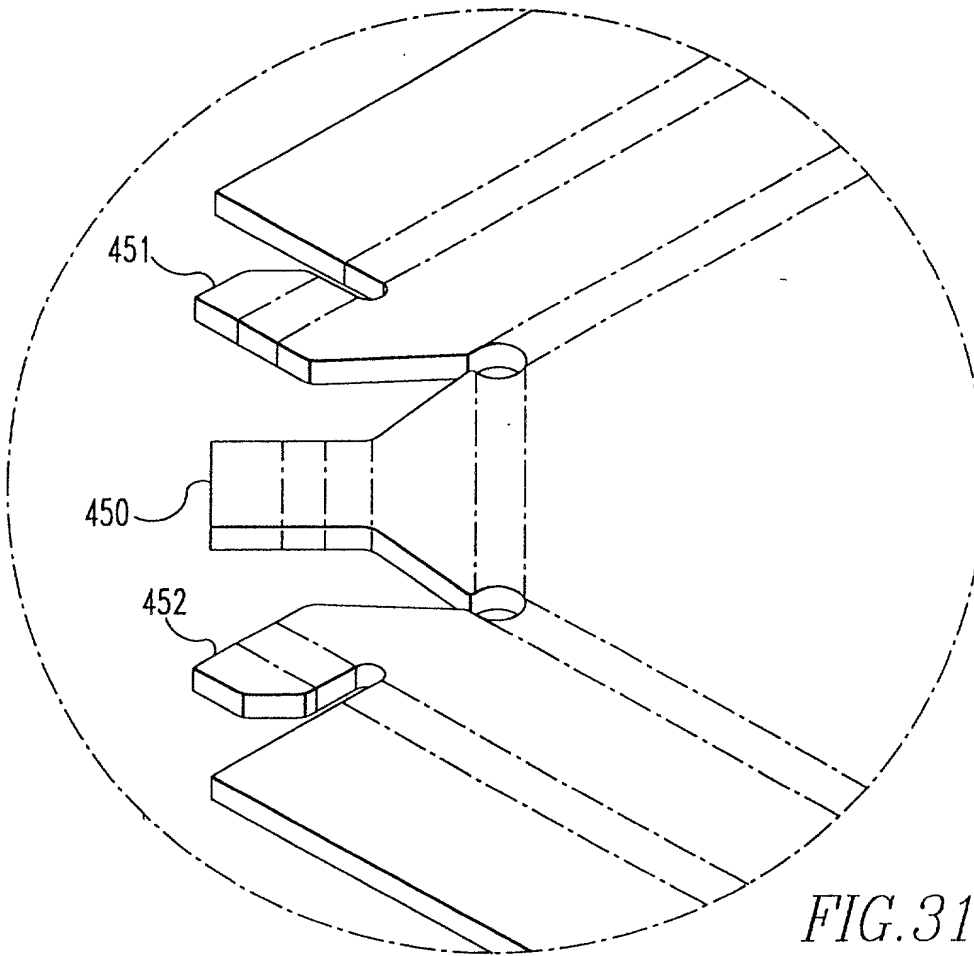


FIG. 28

21/42



22/42

4450 C

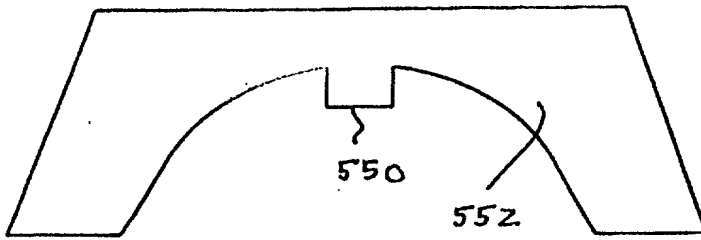


FIG. 32a

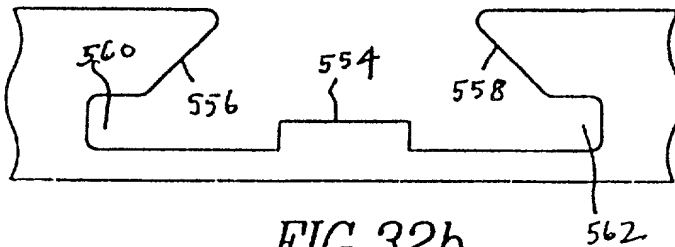


FIG. 32b

4450C

23/42

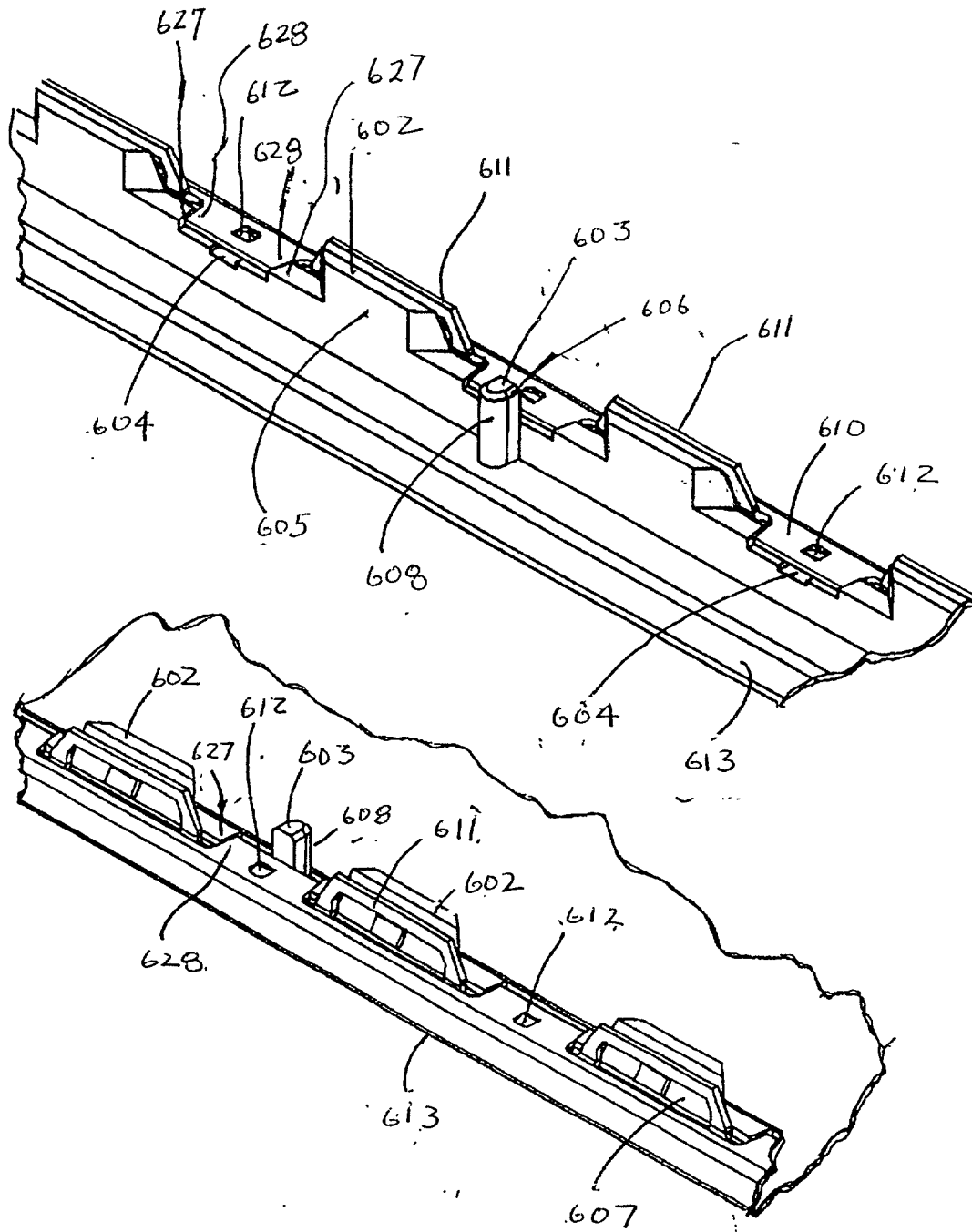
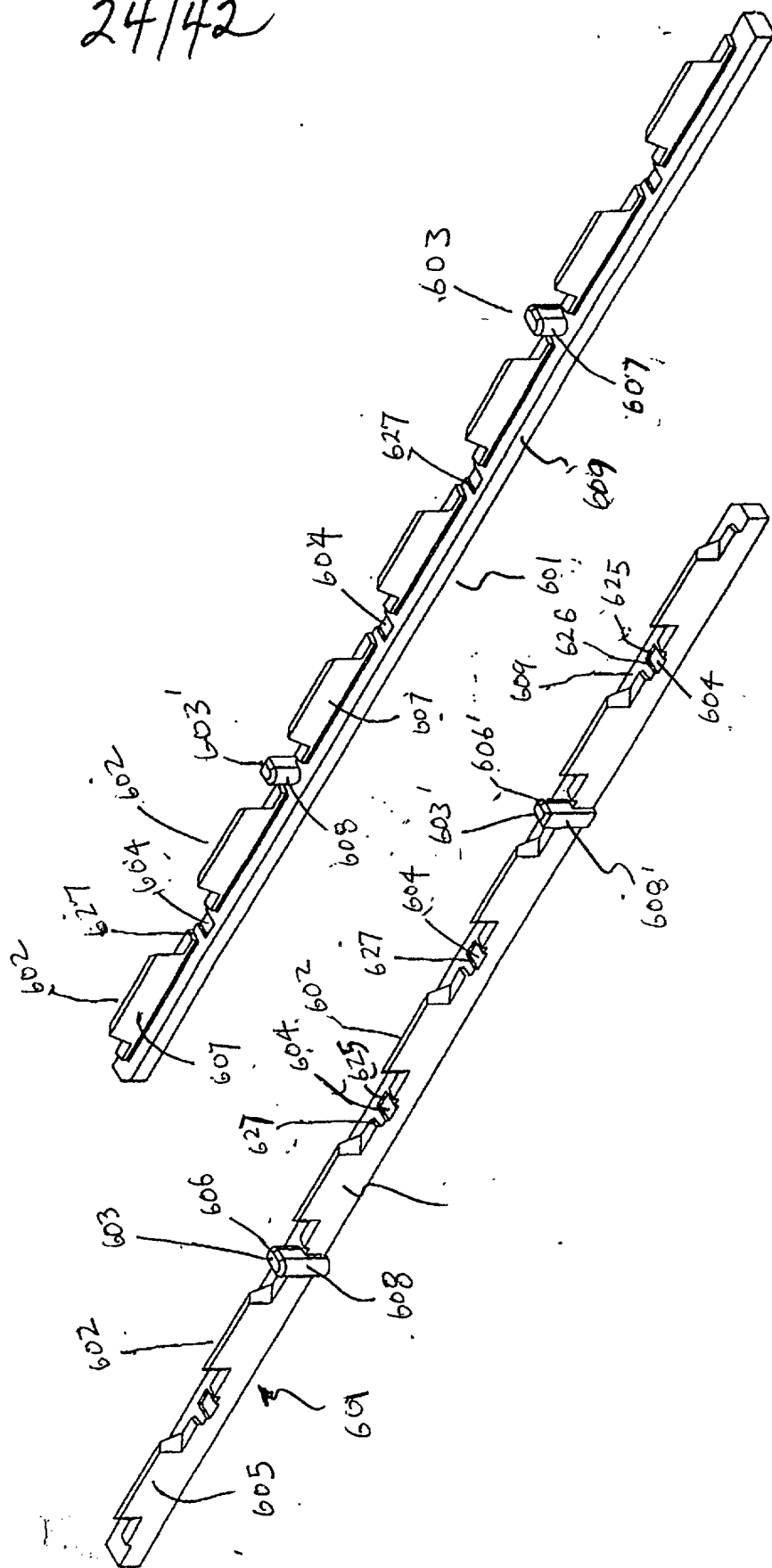


Fig 33

4450C

24/42

Fig 34

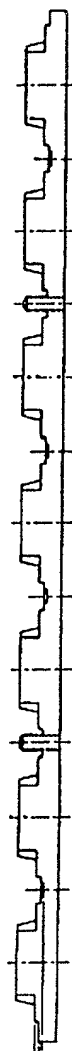
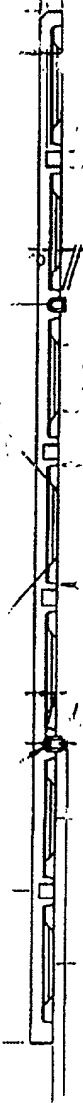




4450c

25/42

20220" TCHST660



41

Fig 35

450c

26/42

Fig. 36

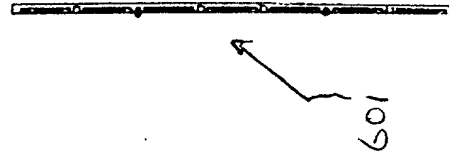
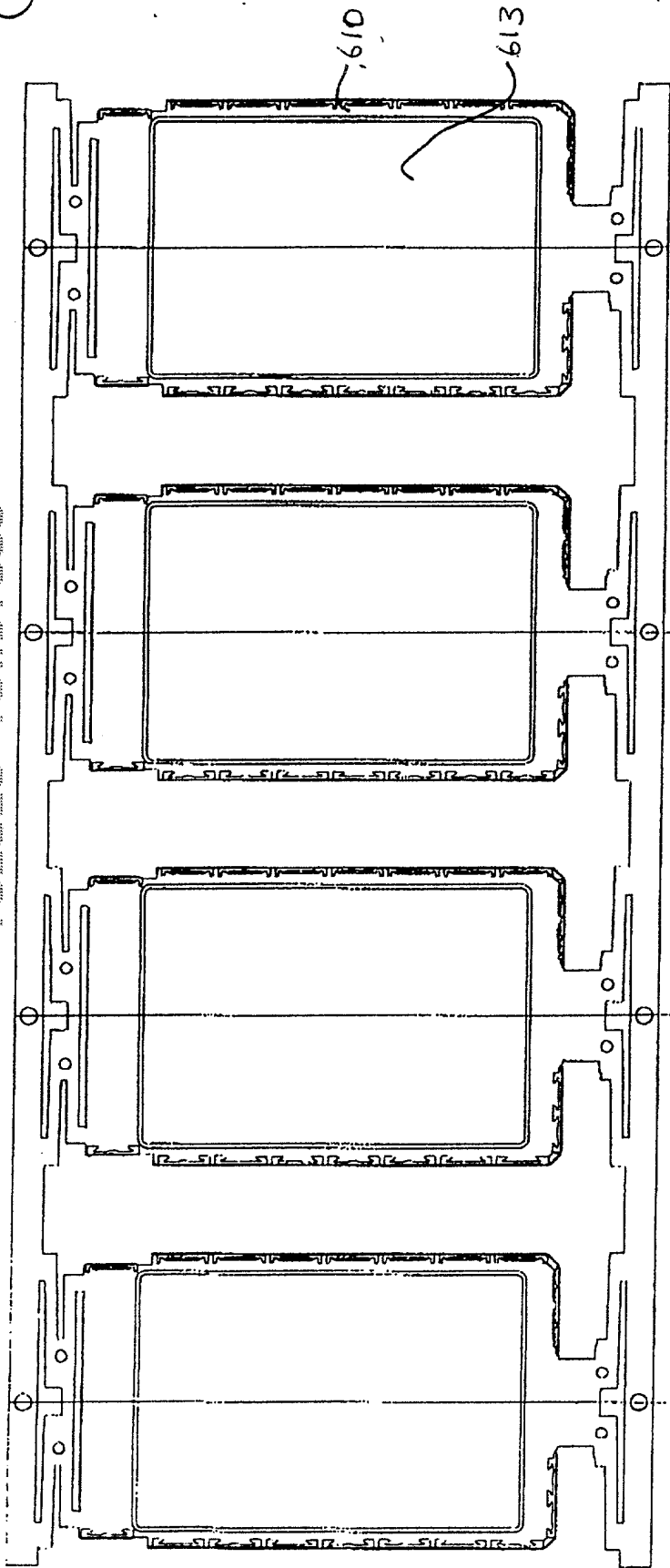
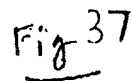


Fig. 36

27/42



450C

28/42

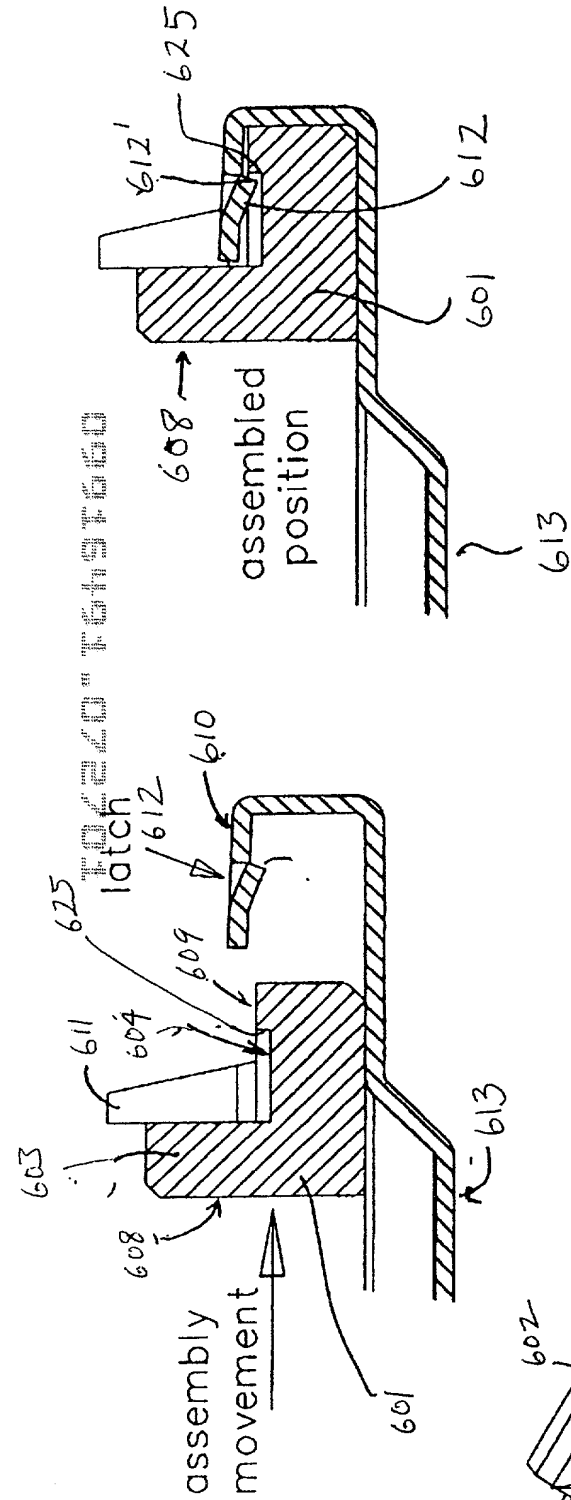
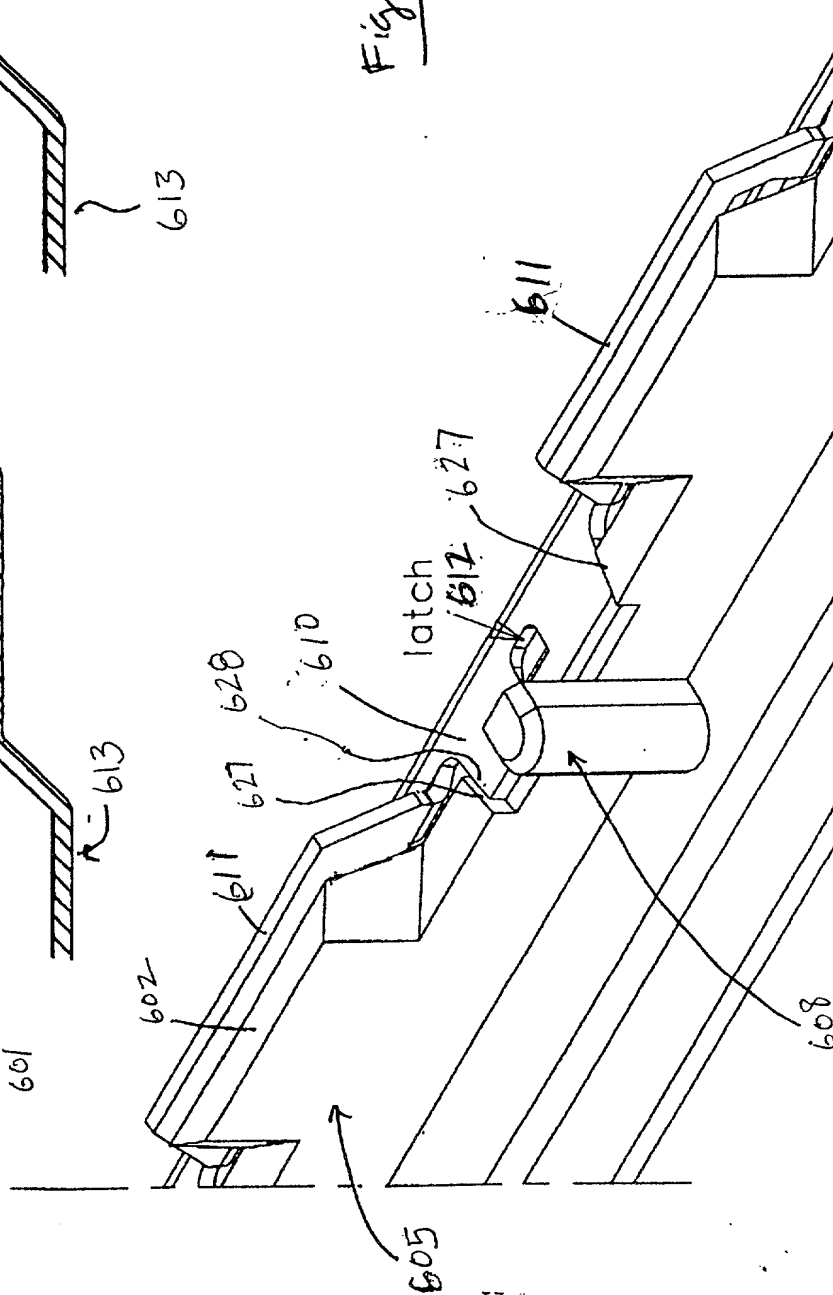


Fig 38



assembly of frame in shield

4450 C

29/42

10/22/20" T495T660

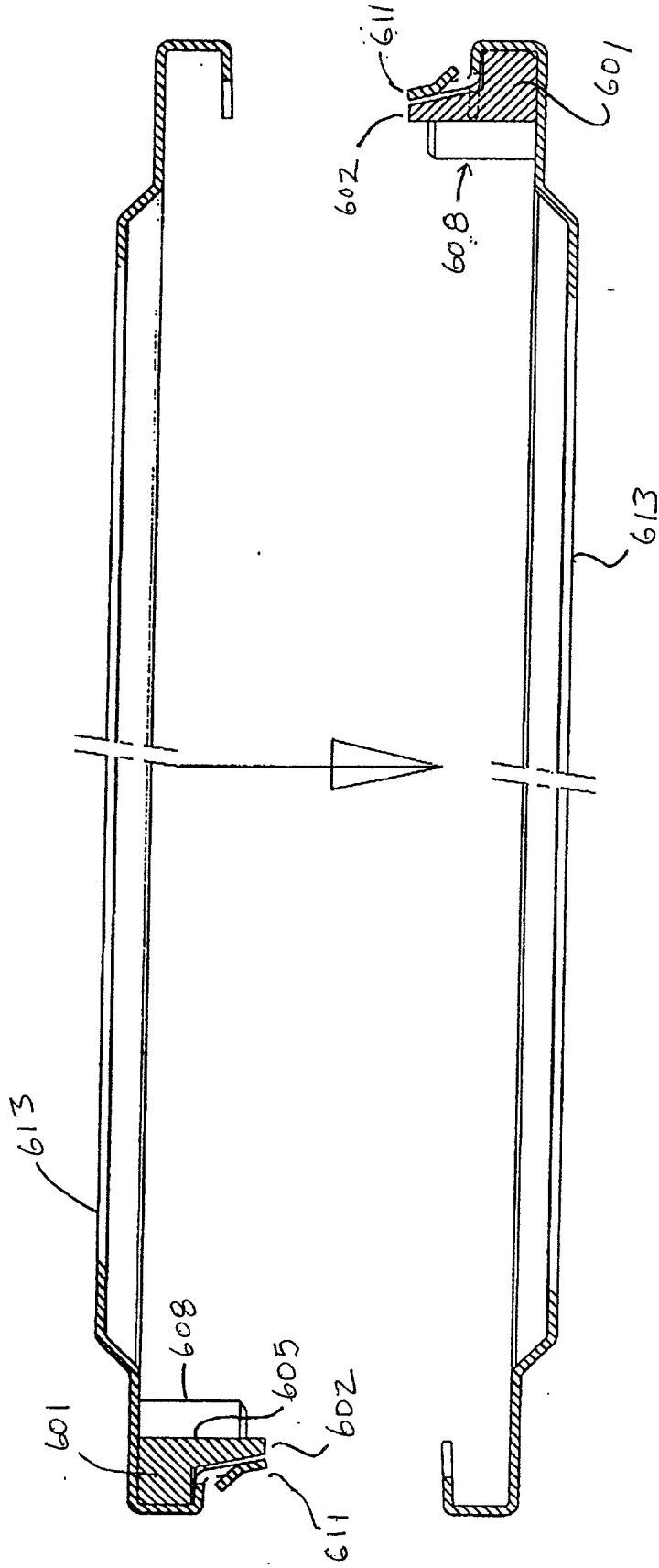


Fig 39

shields with frame-bars, just before closing

30/42

450c

Fig. 40

614

603

608

616

615

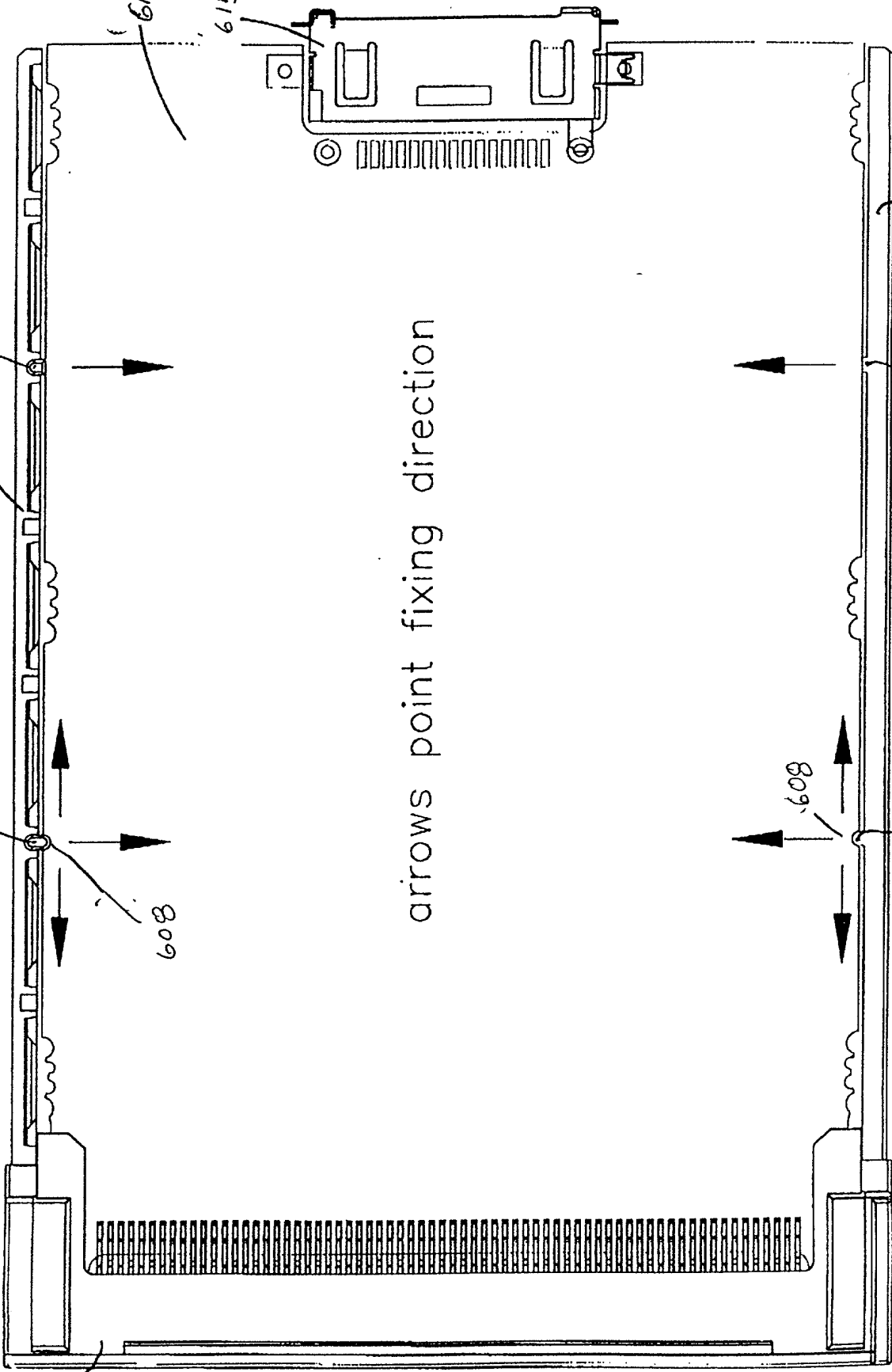
arrows point fixing direction

608

603

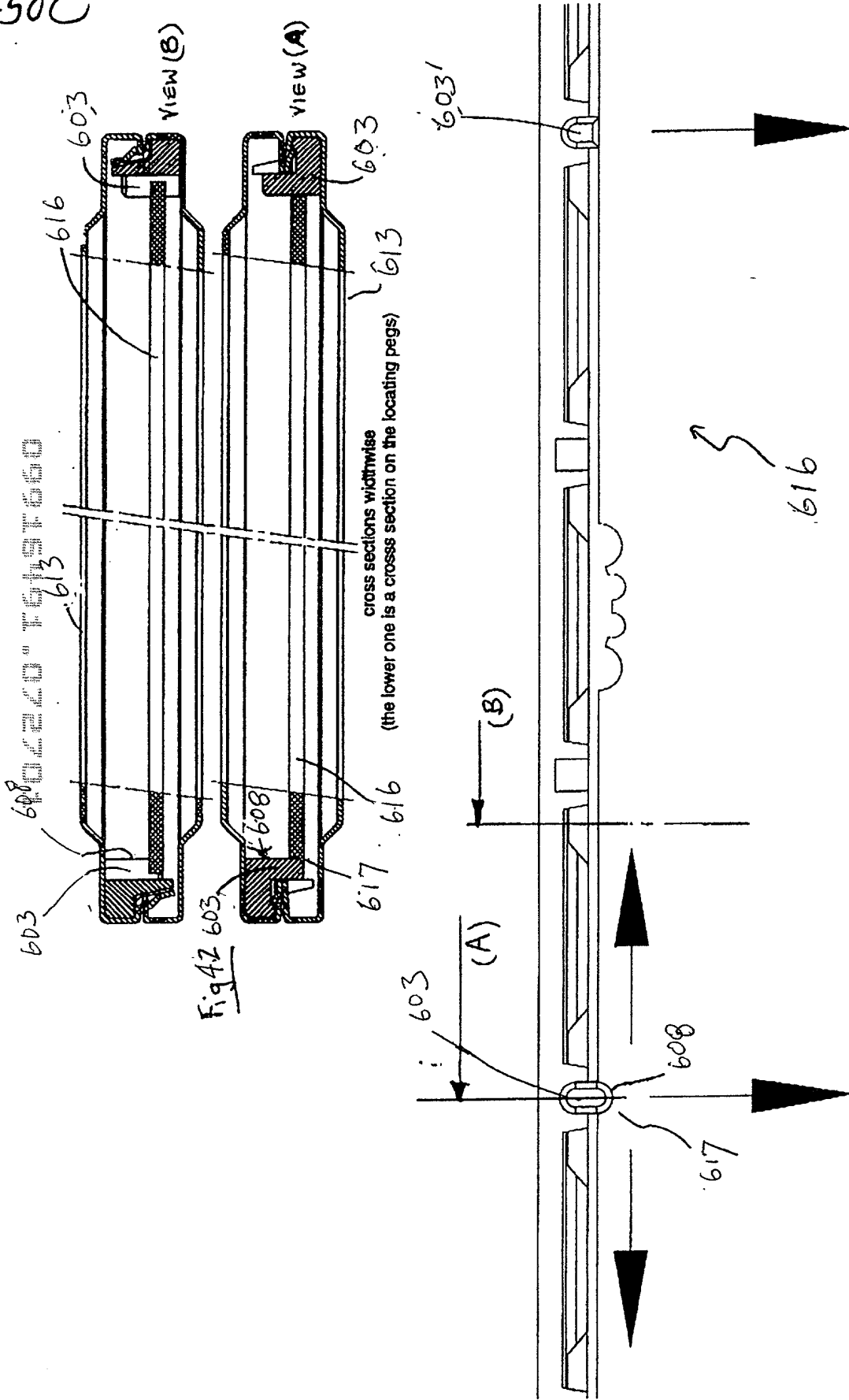
603'

601



31/42

4450C



arrows point fixing direction

Fig 41

4450C

32/42

FIG. 4.3

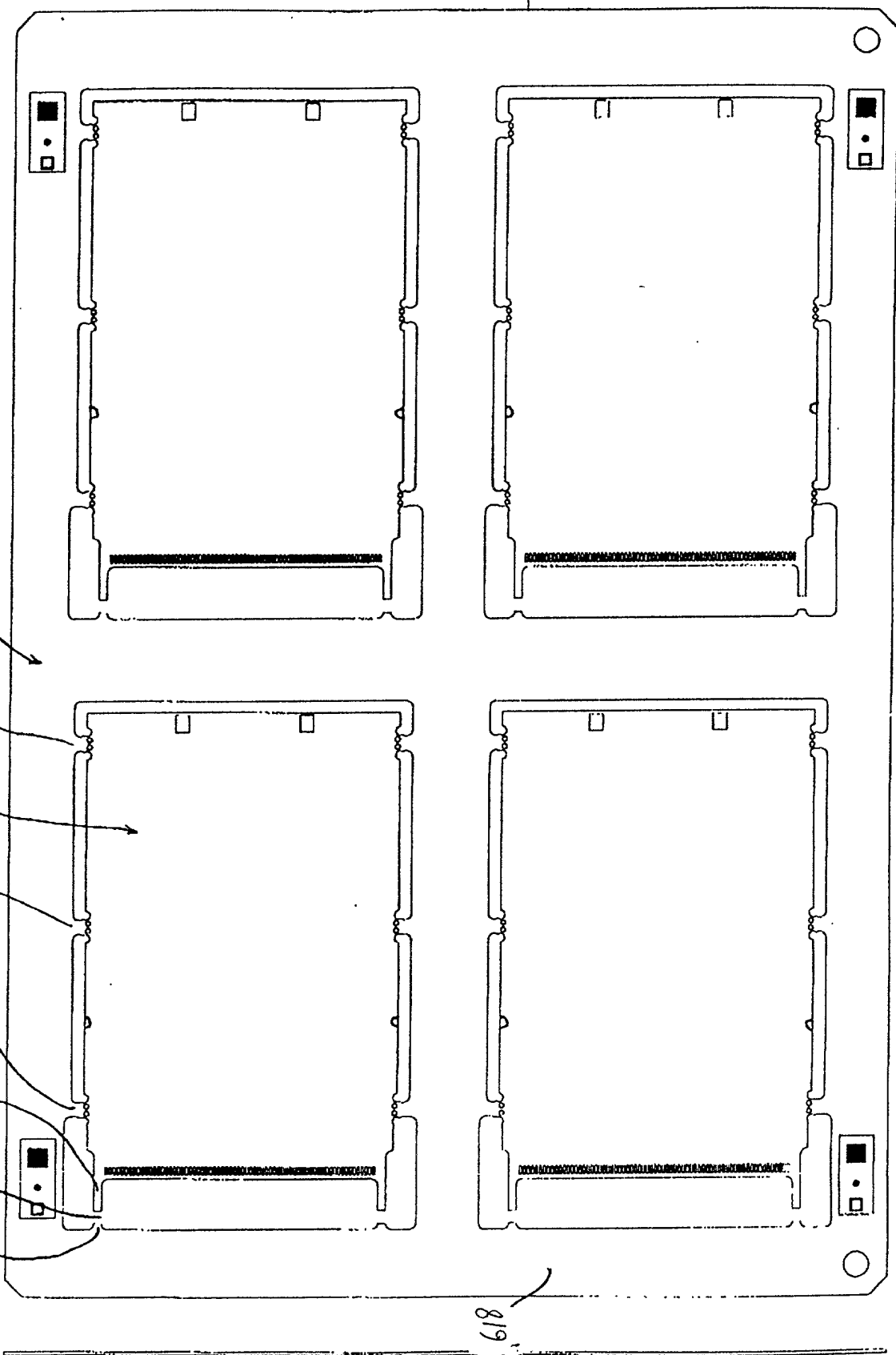
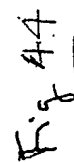


Fig. 4.3



33/42



4450C

34/42

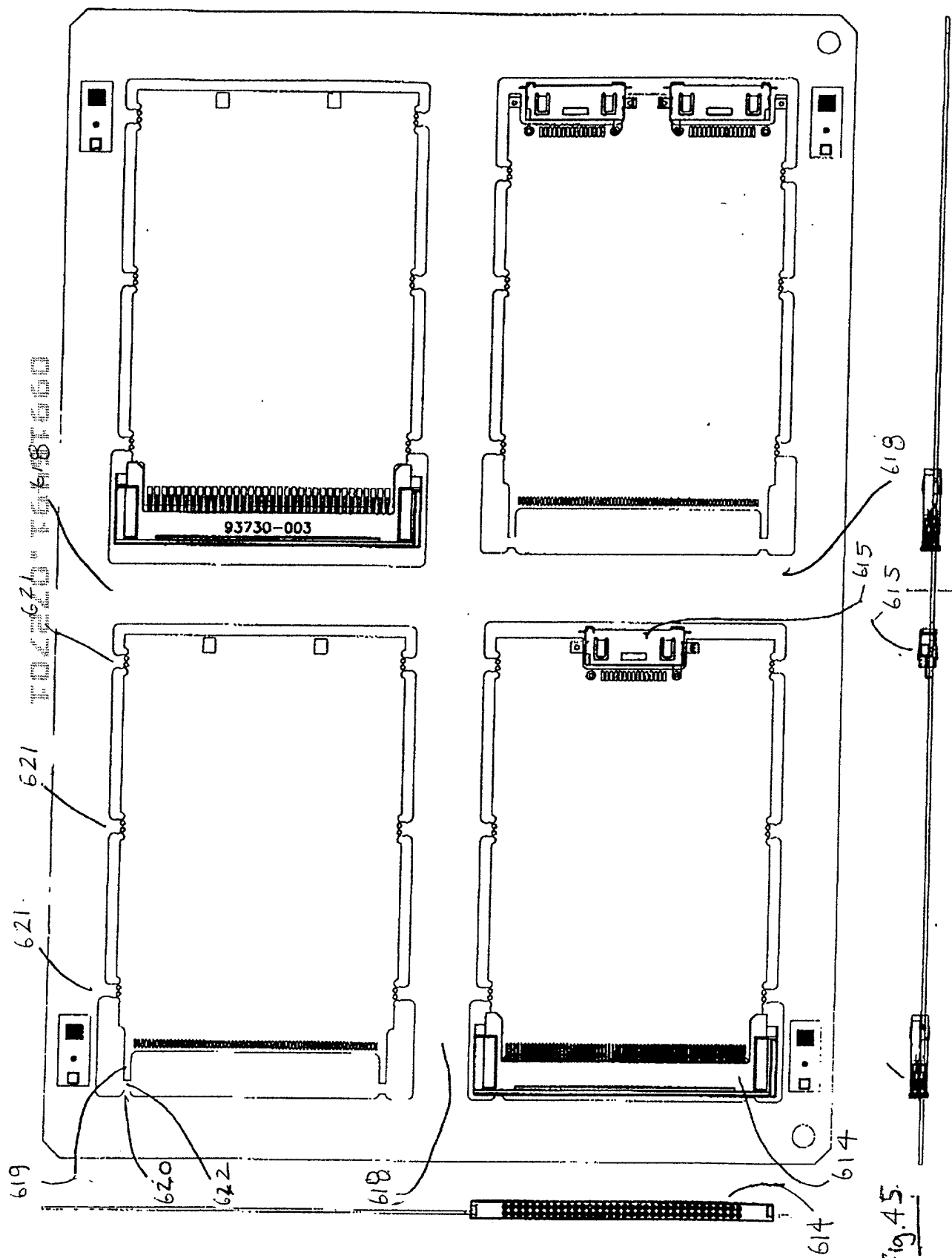


Fig. 45

4450C

35/42

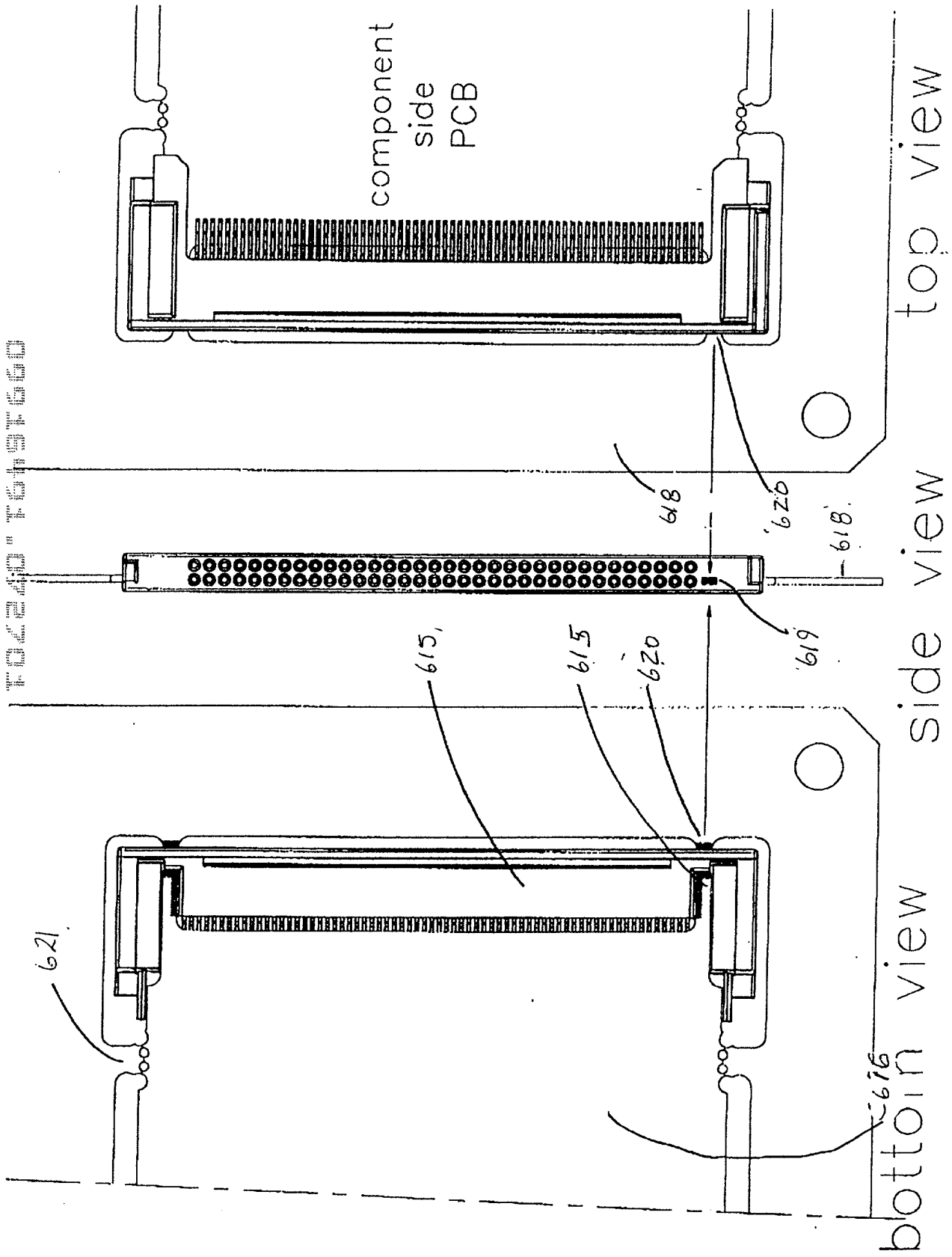
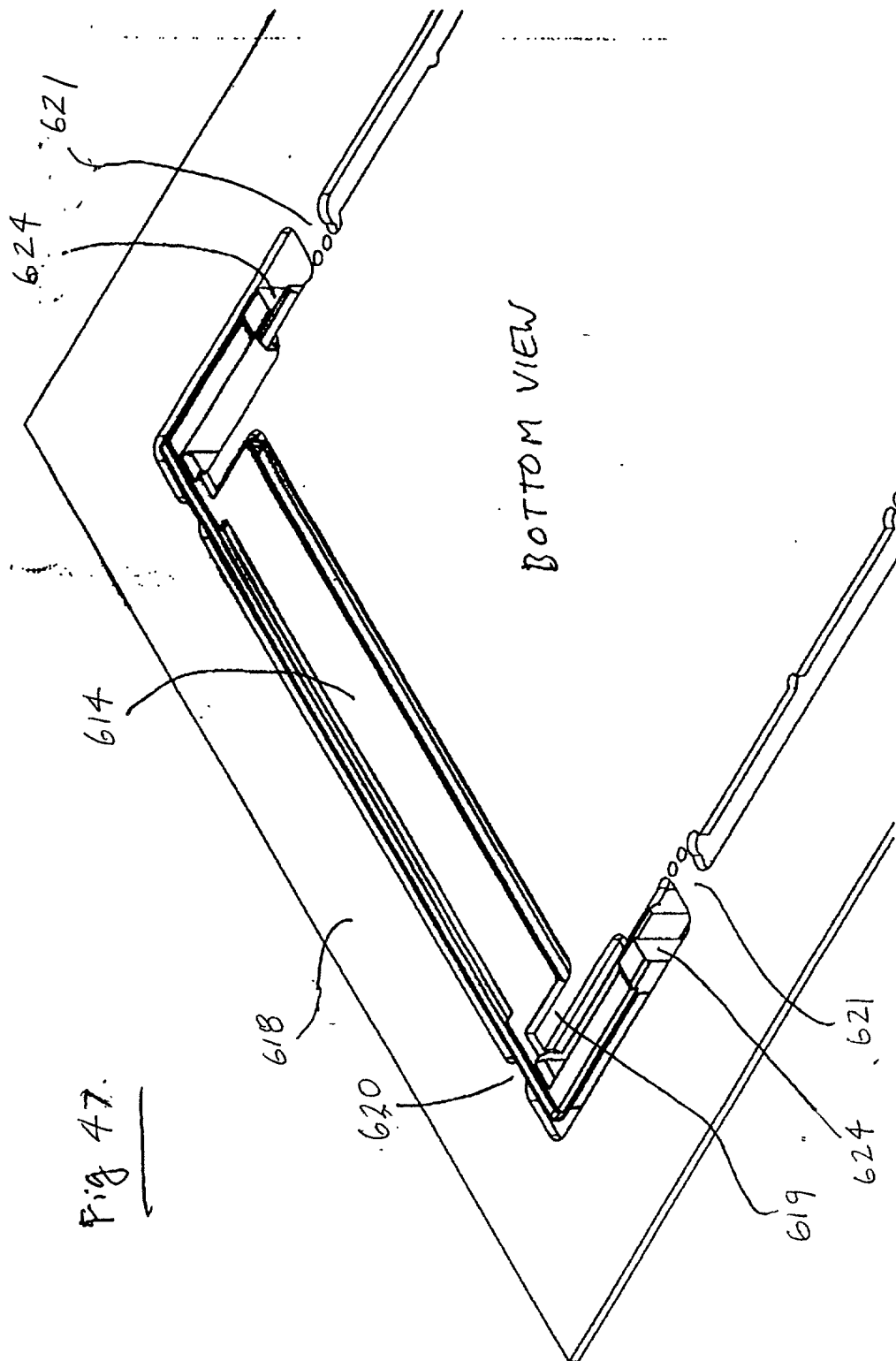


Fig. 46

4450c

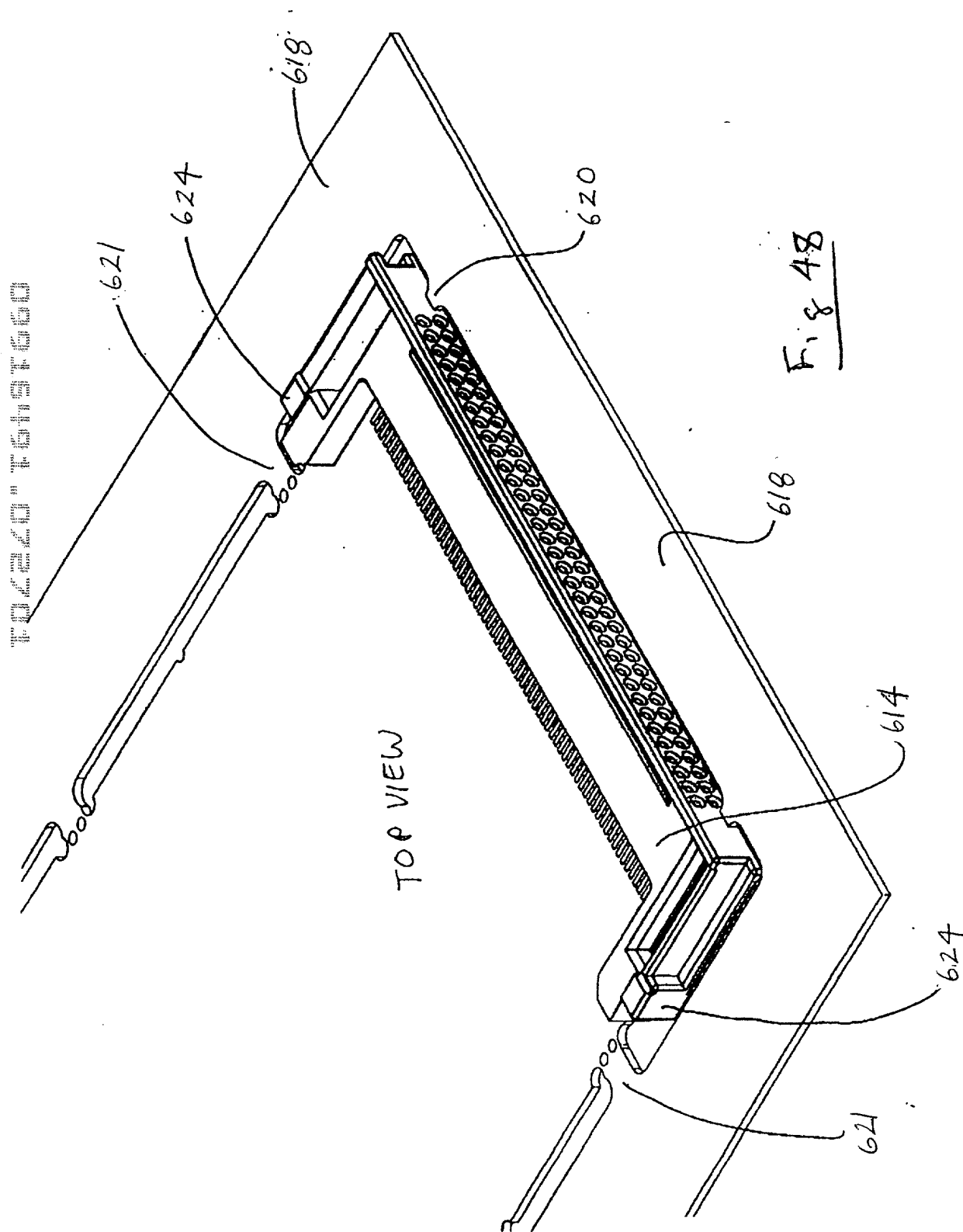
36/42

TO 2220 T643T650



4450C

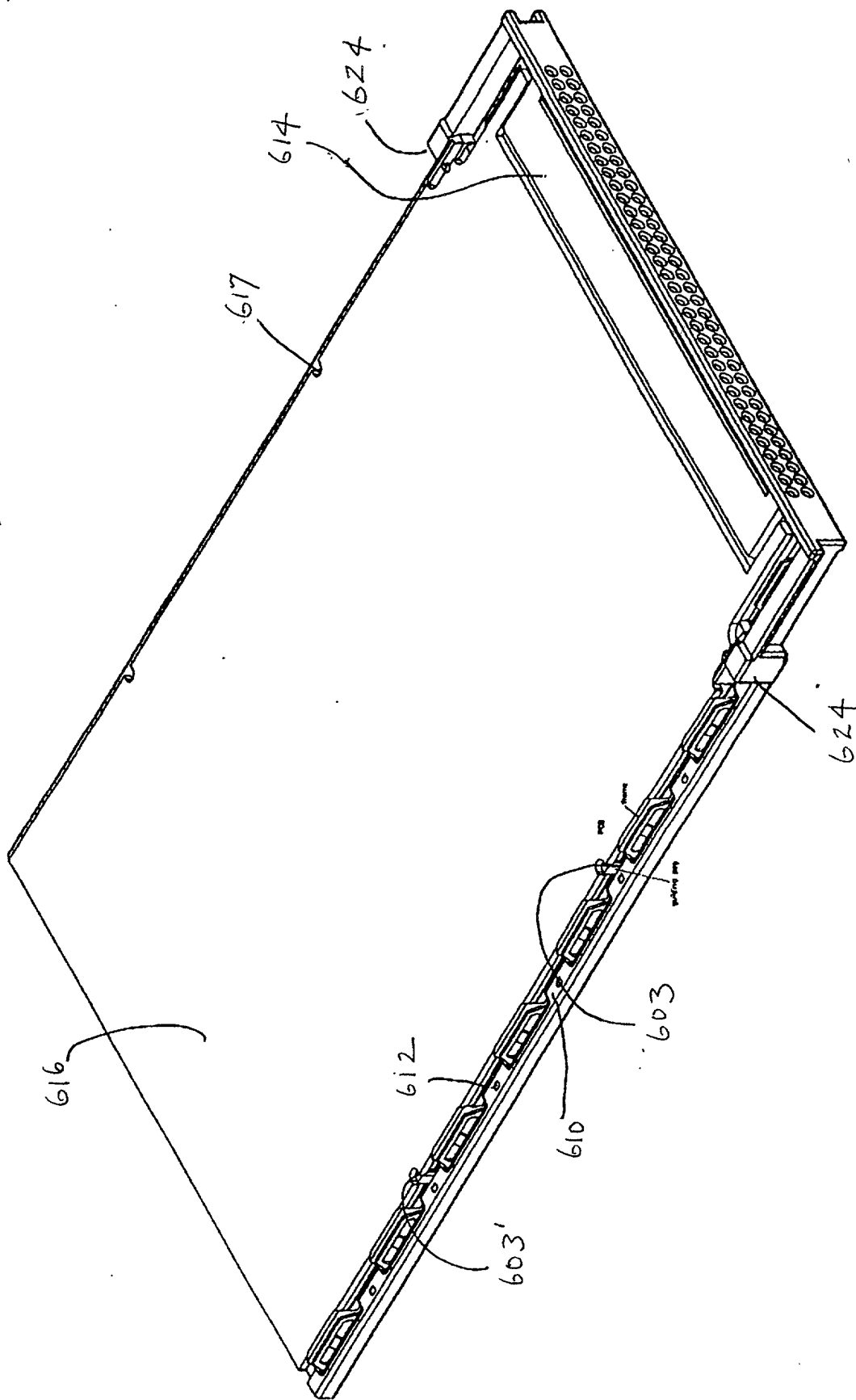
37/42



4450C

38/42

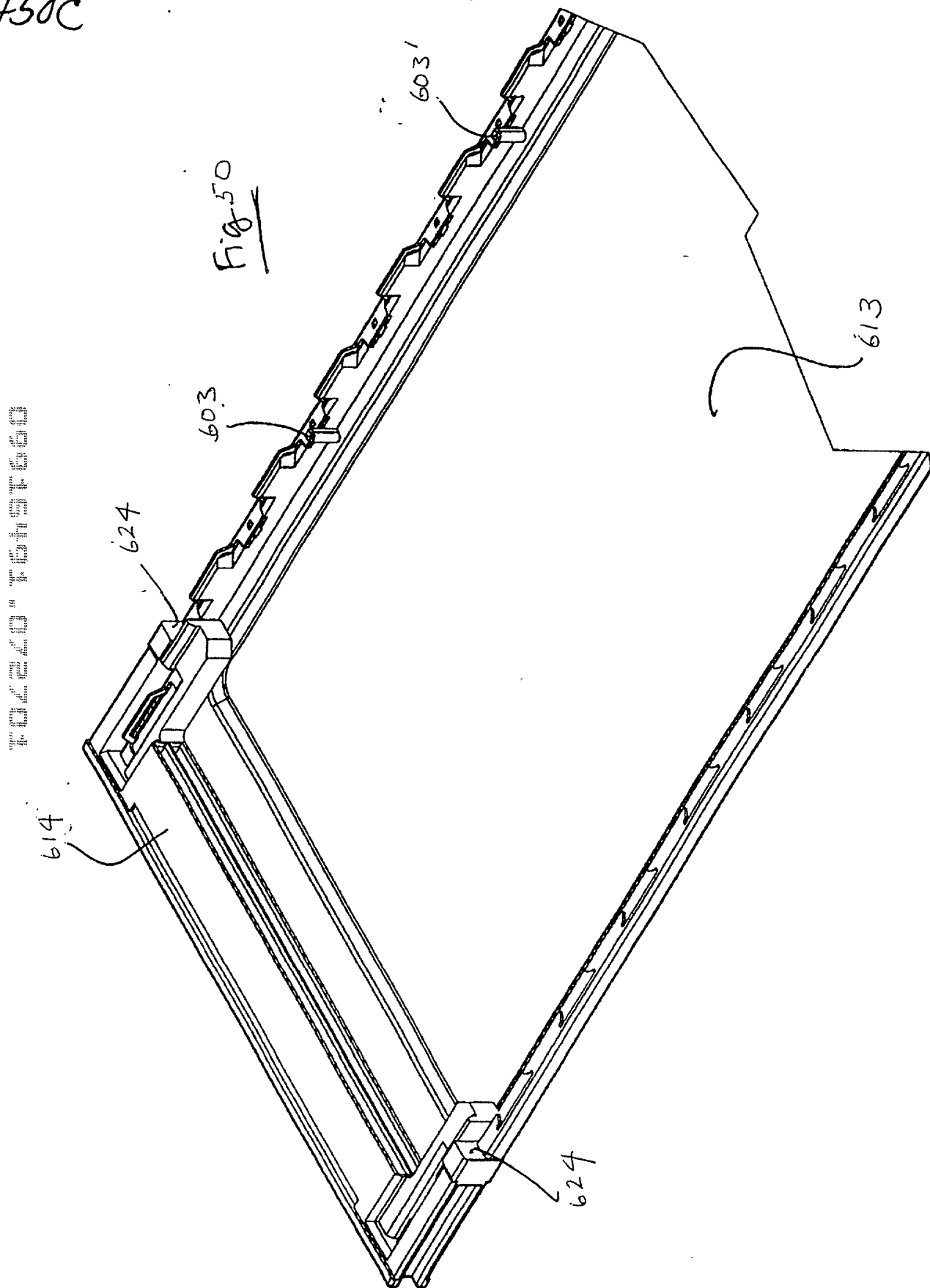
Fig. 49



4450C

39/42

Fig. 50



4450C

40/42

4450C 40/42

Frame fixed into one side of the cardshield

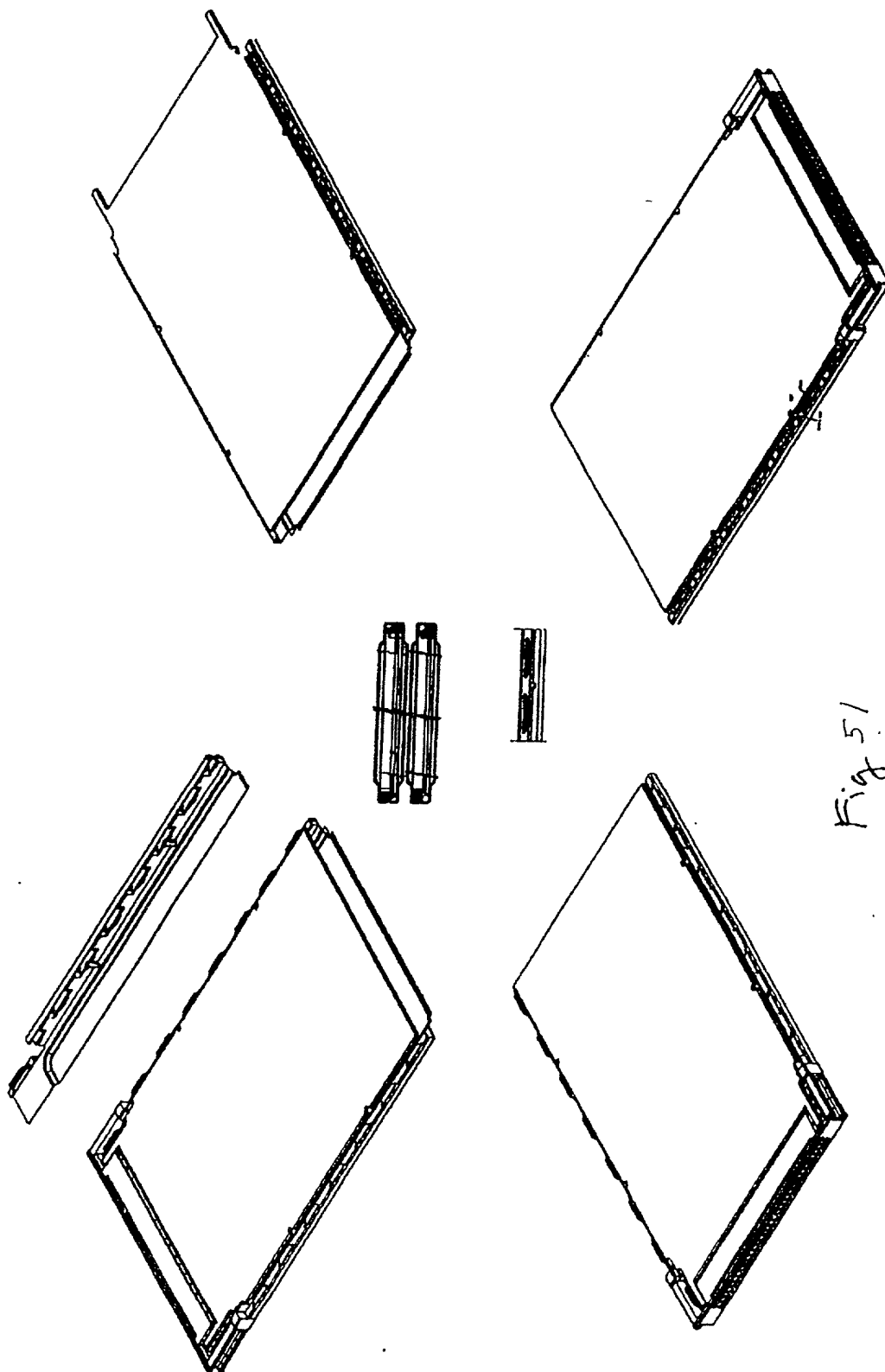


Fig 51



4450c

41/42

FIG. 52

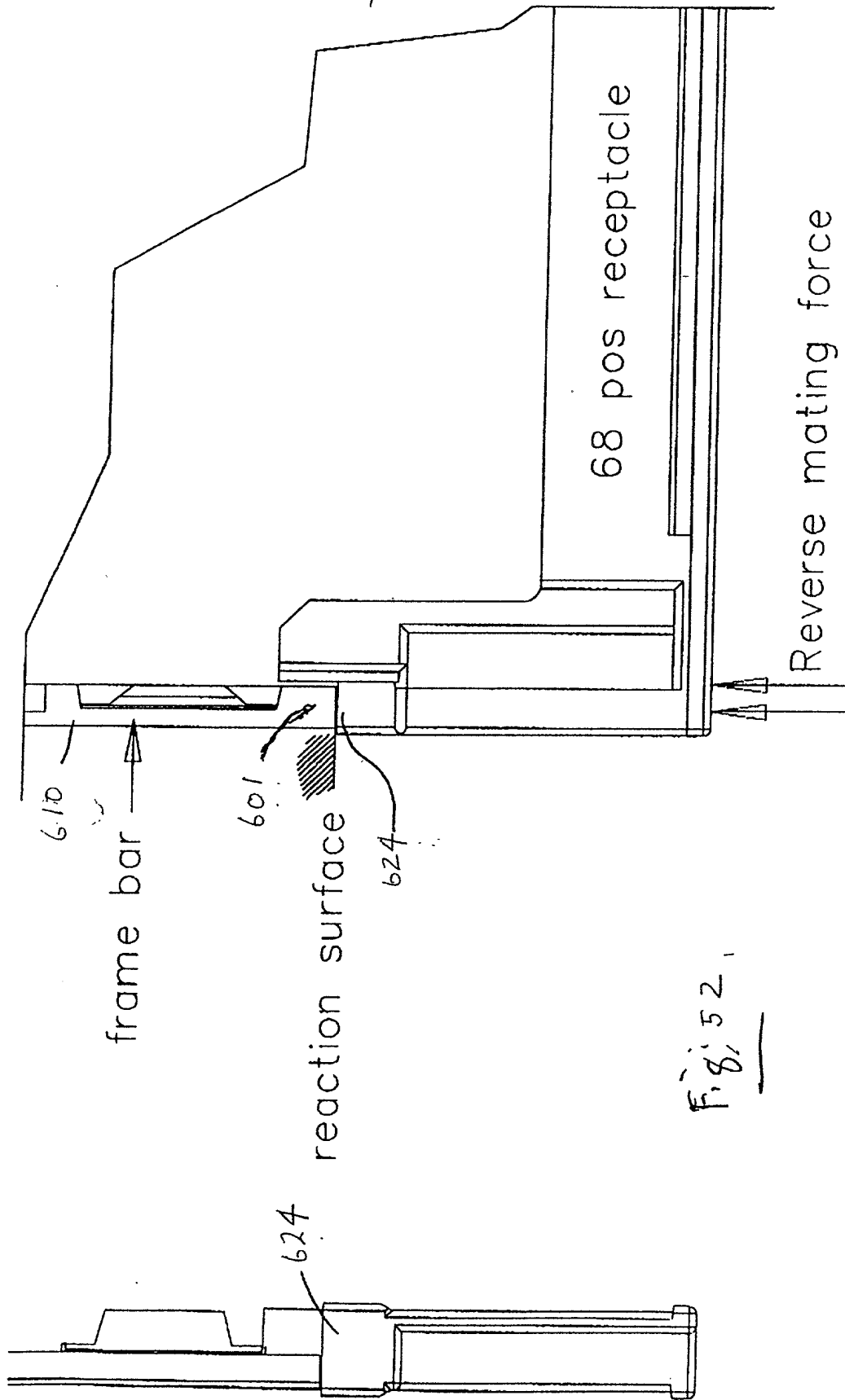


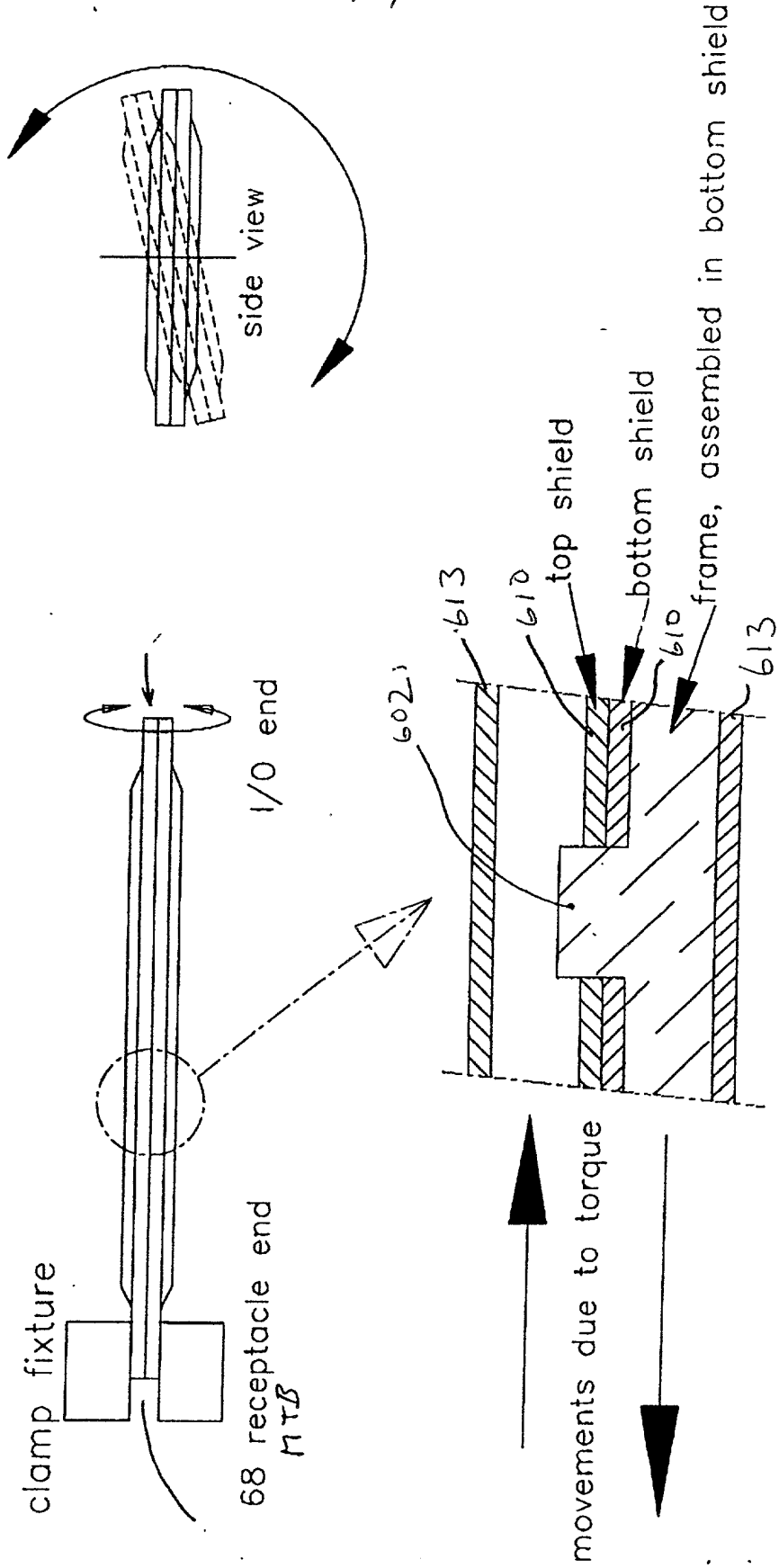
Fig. 52

side and top view of the frame support on back of coding key

4450 c

42/42

torque test



torque test

Fig 53